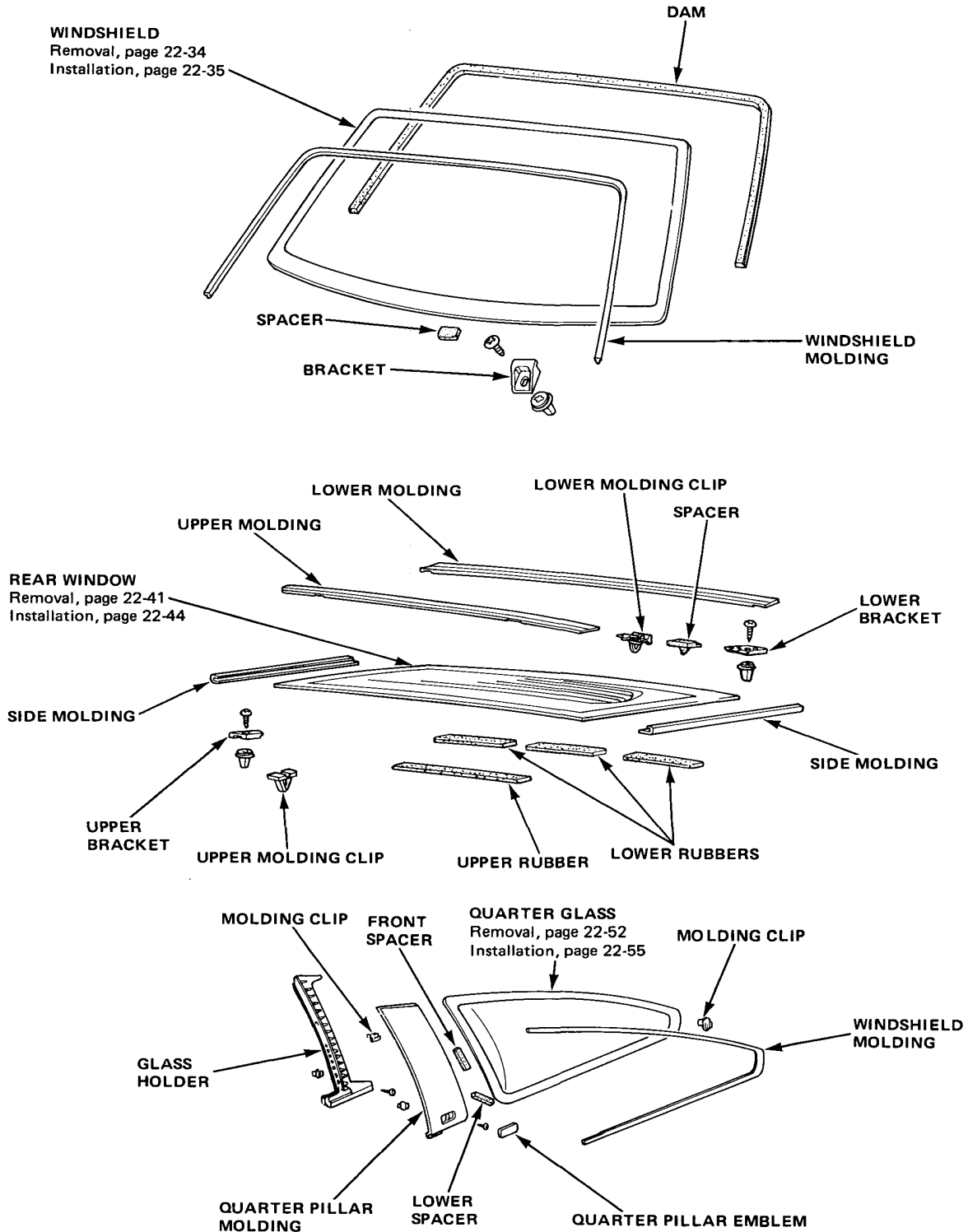


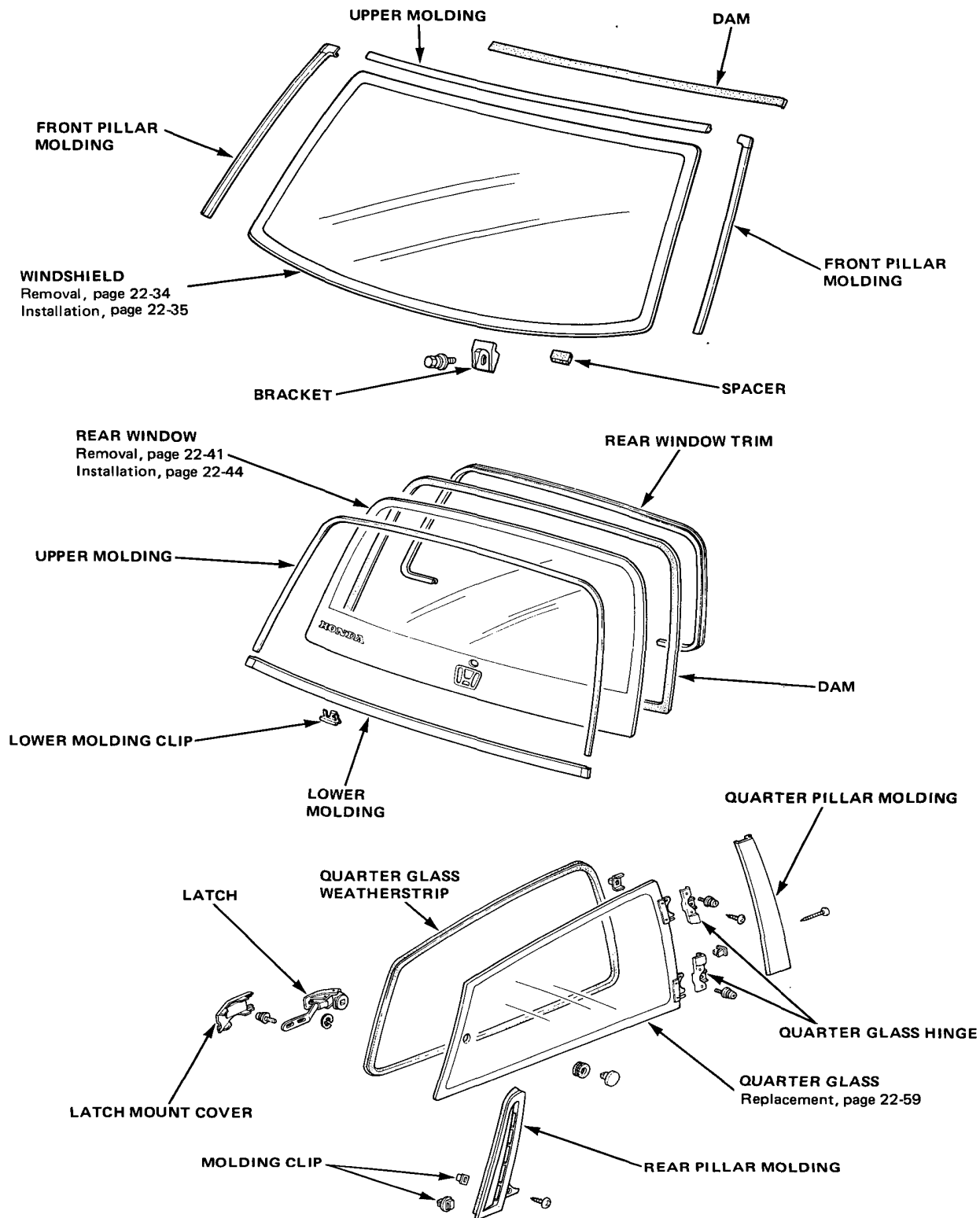
Windshield and Rear Windows

Index (Coupe)



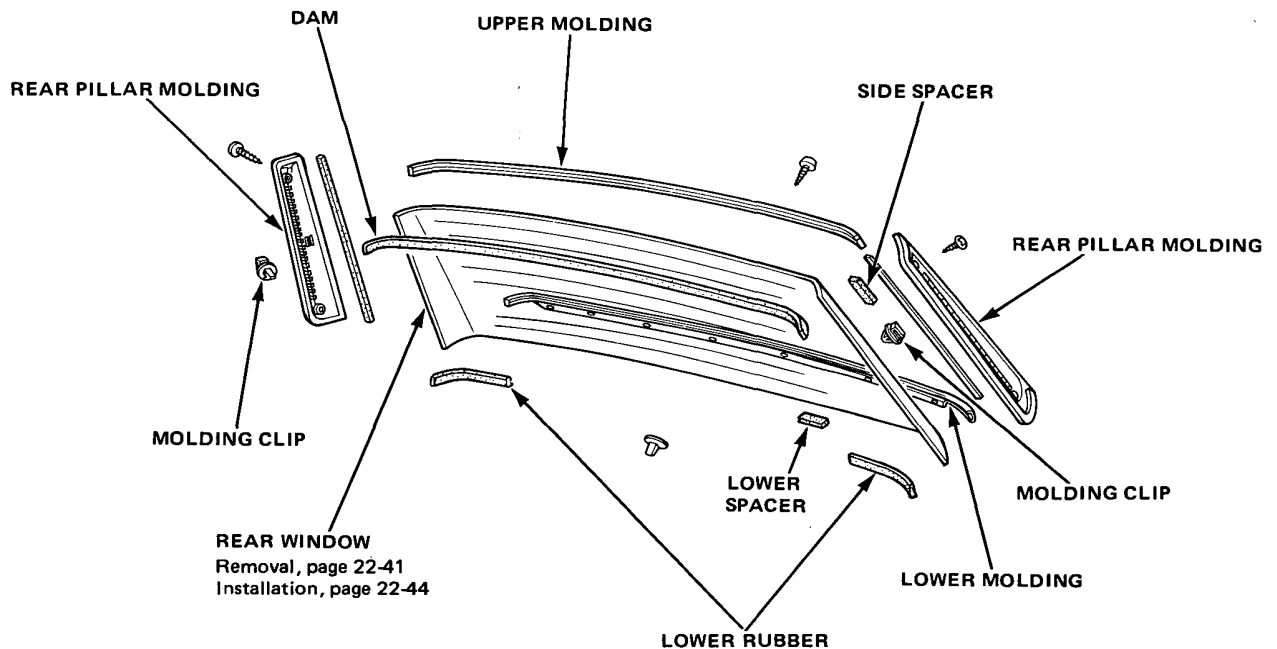
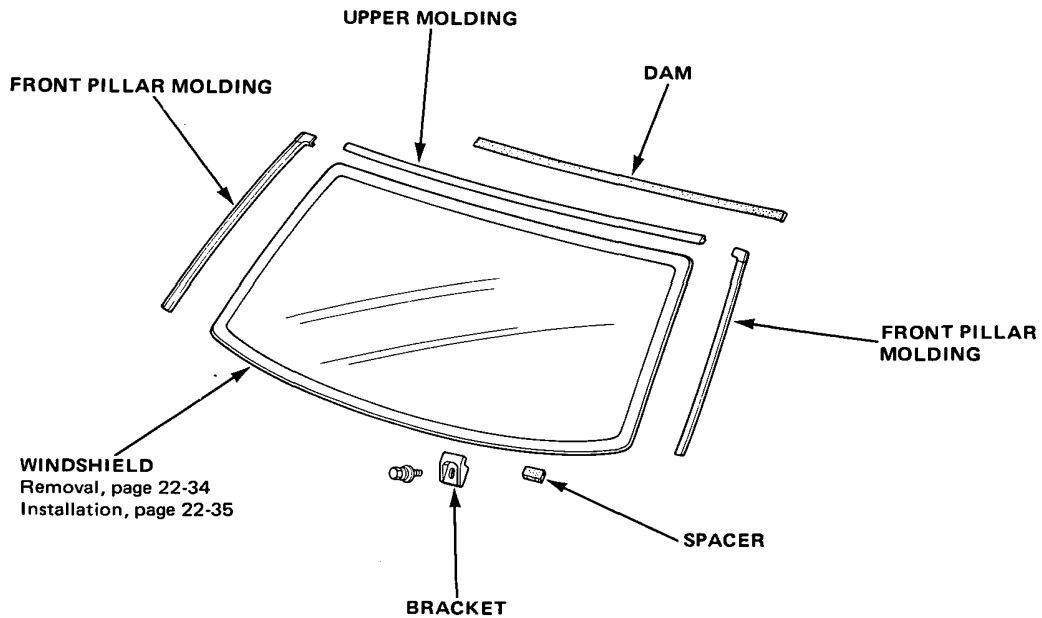


(2D H/B)



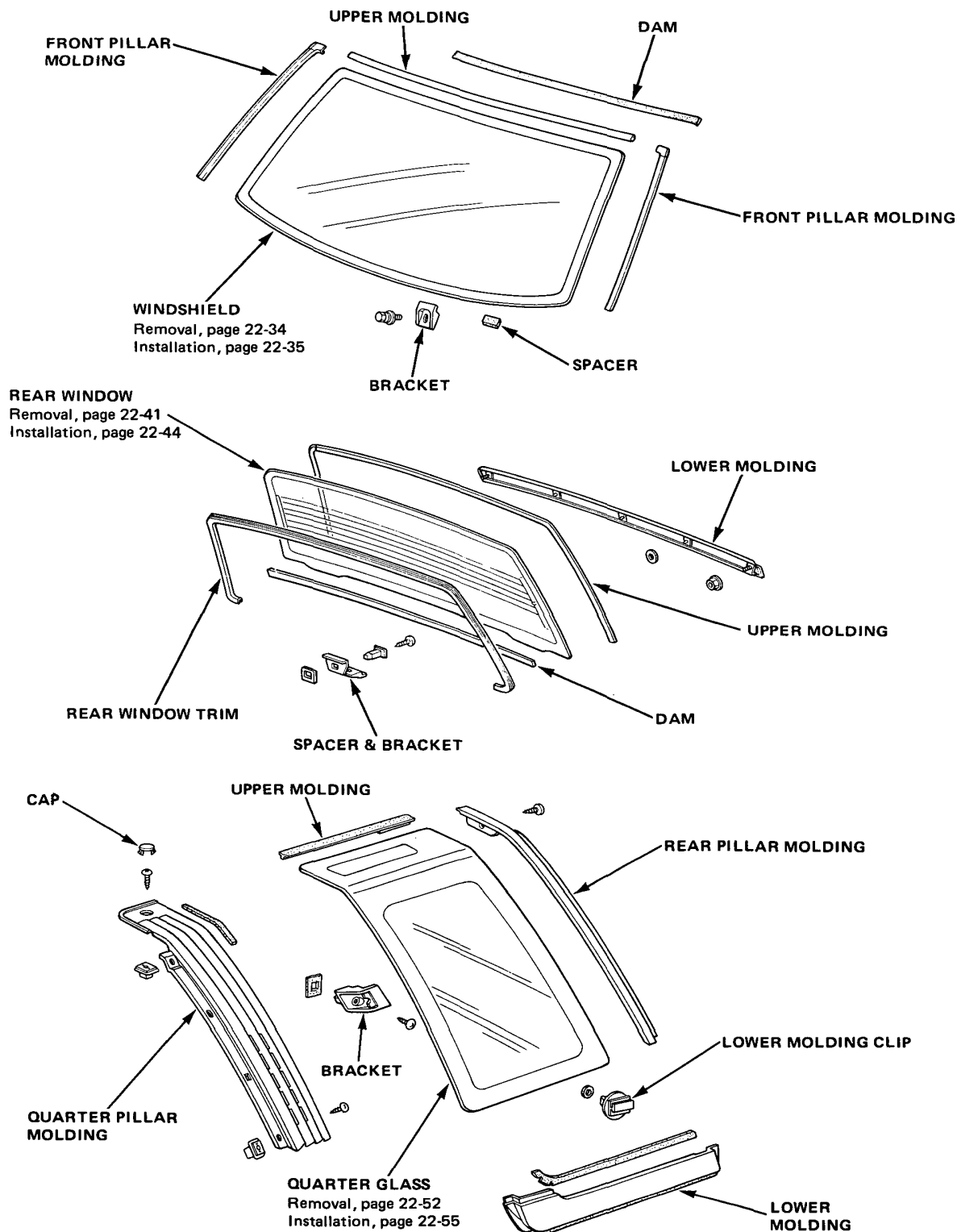
Windshield and Rear Windows

Index (4D)



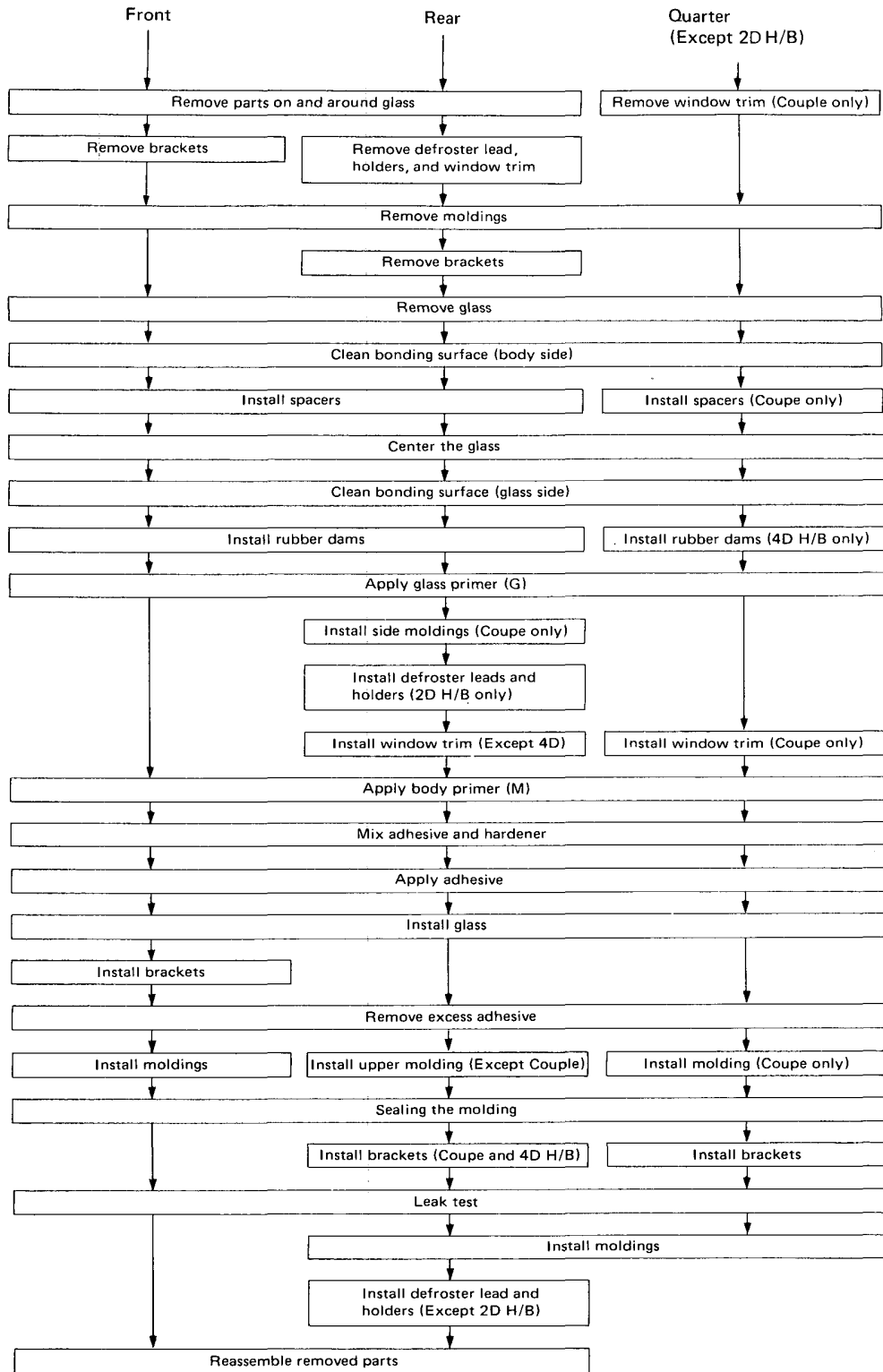


(4D H/B)



Windshield and Rear Windows

Removal/Installation





Parts

| Part Number | Contents | Comment |
|---|--|--|
| Adhesive kit – Low temperature 08718–99960 –High temperature 08718–99961 | Adhesive sealant (500 g) Hardener (75 g) Glass primer G (20 g) Body primer M (20 g) Piano wire (0.6φ x 1 m (3.3 ft)) Gauze Cartridge Sponge | For glass primer (G) For applying adhesive For applying primer |

Tools

| Tool/Material | Remarks |
|--|---|
| Glass or steel plate Putty knife Caulking gun Suction cups Knife Awl Two wood sticks Toluene or alcohol | To mix adhesive and hardener on To mix adhesive and remove excess To apply bead of adhesive to windshield To install windshield To scrape bonding surface around window opening To make hole through existing adhesive for piano wire To hold piano wire To clean bonding surfaces |

Windshield and Rear Windows

Adhesive/Primer

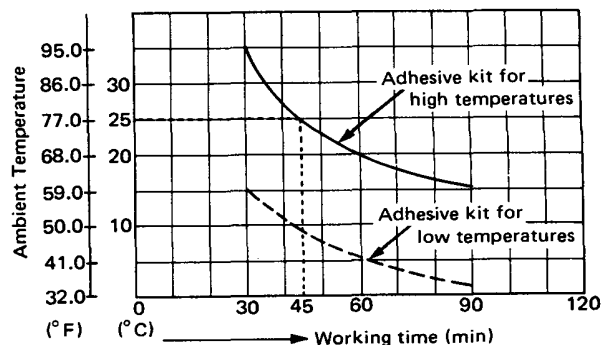
Workable Time

Adhesive workable time varies widely according to temperature, so choose the correct adhesive kit for the temperature range you will be working in.

After mixing and applying adhesive, you should install the windshield within the time shown on the chart.

For example, when the ambient temperature is 25°C (77°F), the glass should be installed within 45 minutes using the high temperature type adhesive.

Kit part numbers and contents are listed on previous page.

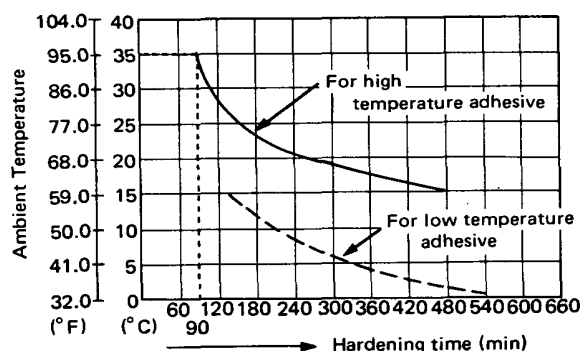


Hardening Time

Hardening time can be shortened by heating with infrared light.

For example, the adhesive (for high temperature type) will start to harden within 270 minutes after mixing at 20°C (68°F). If, however, it is heated to 35°C (95°F), it will start to harden within 90 minutes.

CAUTION: To prevent bubbling, keep the surface temperature below 50°C (122°F).



Primer

Both kits have two types of primer: One for the body (metal), and one for glass.

Notes

- Always use new genuine Honda primer, or equivalent.
- Do not use the adhesive if 6 months have elapsed since date of manufacture.
- Store adhesive and primer in a cool, dry place.
- Open only immediately before you are going to use it.



Broken Glass Removal

Windshield:

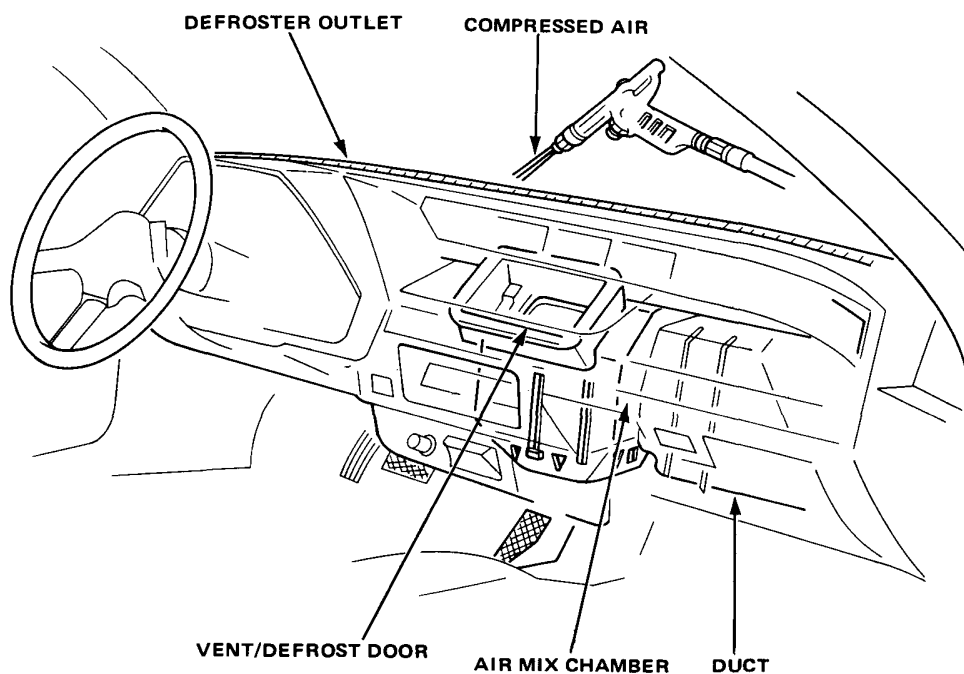
Remove as much broken glass as possible with a vacuum cleaner.

Blow out the glass in the heater and behind the dashboard with low pressure compressed air:

WARNING Wear eye protection while using the air gun.

1. Set the temperature control lever to COLD.
2. Push the HEAT button on the function panel.
3. Make sure the recirculation button is out (OFF).
4. Blow compressed air through the defroster center vent outlet.
5. Remove the blower duct, and remove any glass from the air mix chamber.
6. Remove any glass from the top of the vent/defrost door.
7. Remove any glass from the top and bottom of the carpet and seats with a vacuum cleaner

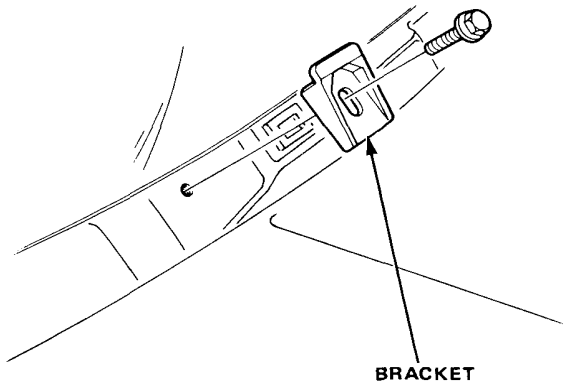
NOTE: You should remove the seats and shake them to remove any glass.



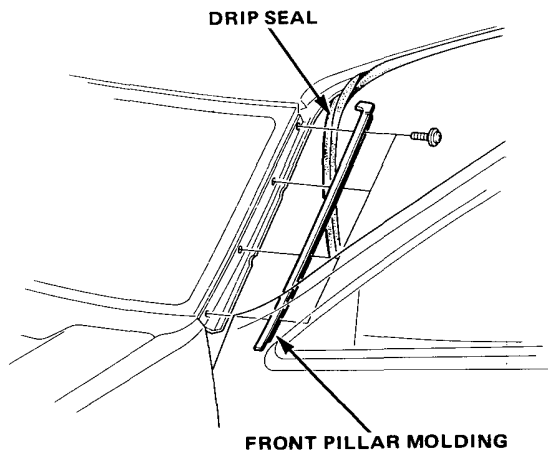
Windshield

Removal

1. To remove the windshield, first remove the:
 - Inside rear view mirror (page 22-76).
 - Sun visor.
 - Front pillar trim (pages 22-61 to 64).
 - Front wiper and air scoop (page 22-128).
2. Remove the right and left brackets.

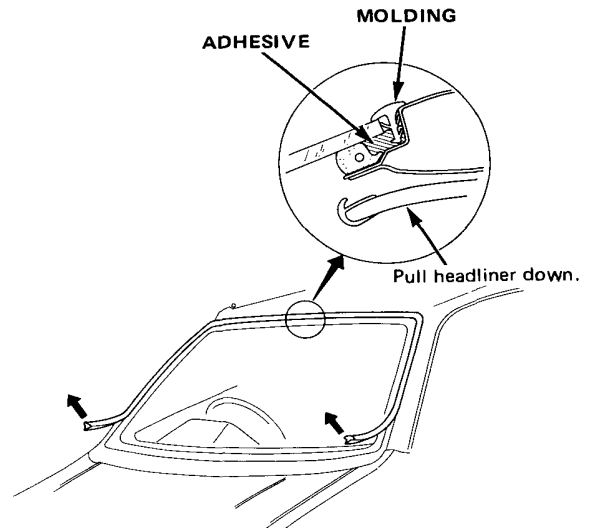


3. Remove the front pillar molding by taking off the drip seal, and removing the screws (except coupe).

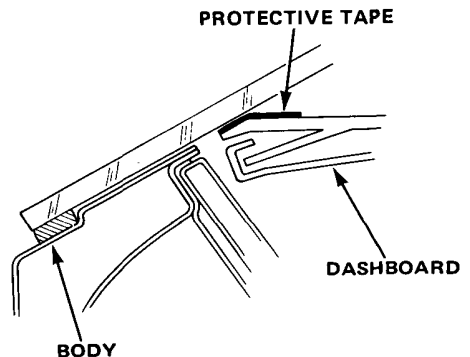
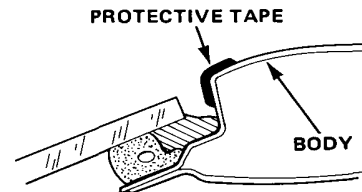


4. Peel off the windshield molding, then pull down the front edge of the headliner so it will not interfere with the glass removal.

NOTE: Take care not to bend the headliner excessively.

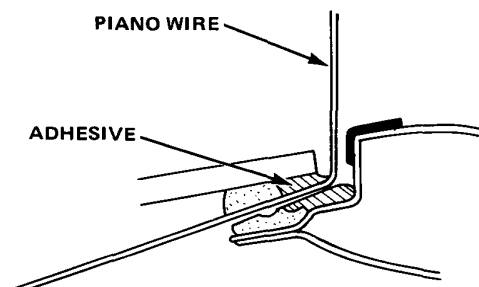


5. Apply protective tape along the edge of the dashboard and body next to the windshield as shown.



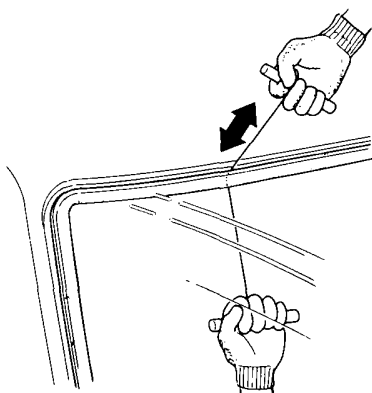


6. Using an awl, make a hole through the windshield adhesive from inside the car. Push piano wire through the hole and wrap each end around a piece of wood.



7. With a helper on the outside, pull the wire back and forth in a sawing motion and carefully cut through the adhesive around the entire windshield.

CAUTION: Hold the piano wire as close to the glass as possible to prevent damage to the body and dashboard.



8. Cut the rubber spacers away from the body with a knife; they are cemented in place.

NOTE: Replace the rubber spacers with new ones whenever the windshield has been removed.

Installation

1. Scrape the old adhesive smooth with a knife, to a thickness of about 2 mm (0.08 in.) on the bonding surface around the entire windshield flange.

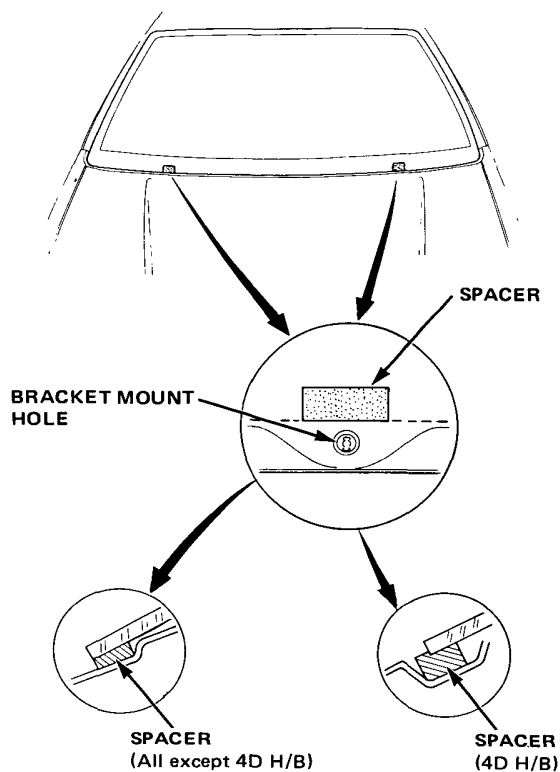
NOTE:

- Do not scrape down to the painted surface of the body; damaged paint will interfere with proper bonding.
- Remove all traces of the rubber spacer material from the body.
- Mask off surrounding surfaces before painting.

2. Clean the body bonding surface with a sponge dampened in alcohol.

NOTE: After cleaning, keep oil, grease or water from getting on the surface.

3. Peel the lining off each spacer, then install the spacers by pressing them firmly into place at the locations shown.

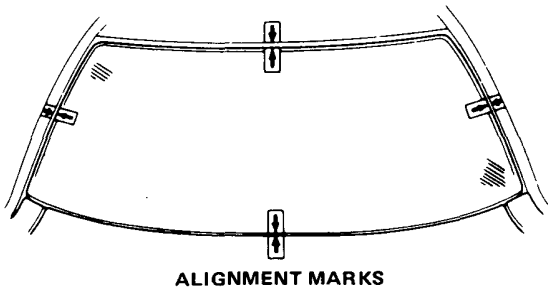


(cont'd)

Windshield

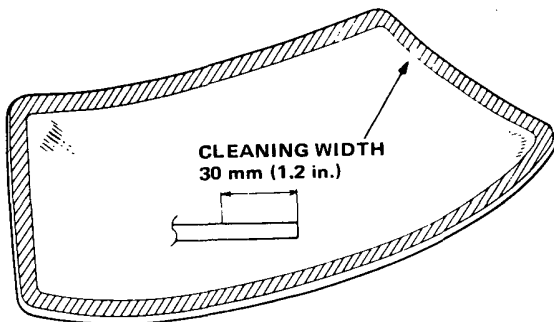
Installation (cont'd)

4. Set a new windshield upright on the spacers, and center it in the opening. Mark the location by marking lines across the glass and body with a grease pencil at the four points shown.



5. If the glass is to be reinstalled, use a putty knife to scrape off all traces of old adhesive, then clean the glass surface with alcohol where new adhesive is to be applied.

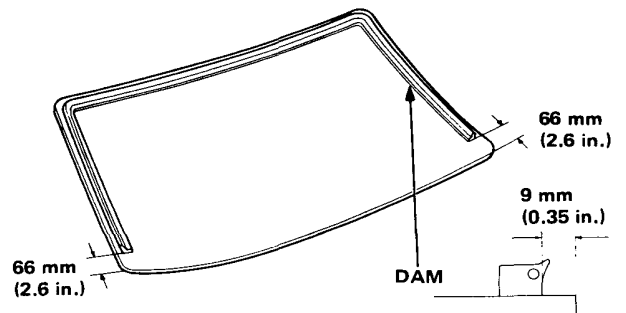
NOTE: Make sure the bonding surface is kept free of water, oil and grease.



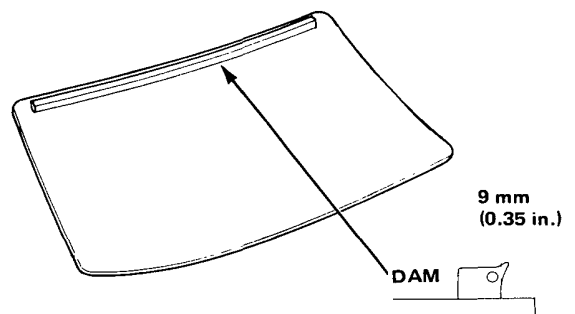
6. Glue the rubber dam to the inside face of the windshield as shown, to contain the adhesive during installation.

NOTE: Be careful not to touch the glass where adhesive will be applied.

Coupe:



2D H/B, 4D, and 4D H/B:



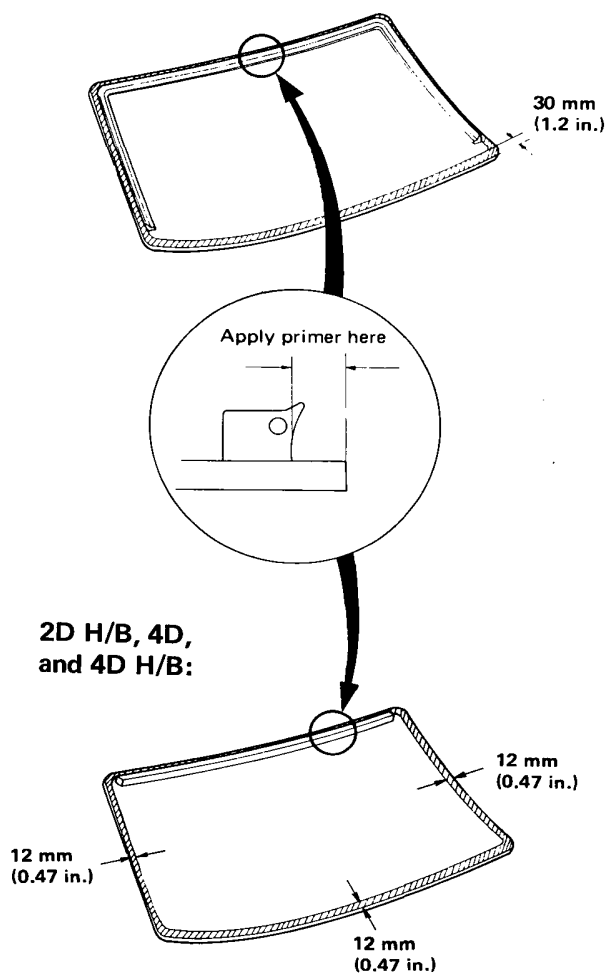


7. With a sponge, apply a light coat of glass primer around the edge of the glass as shown, then lightly wipe it off with gauze or cheesecloth.

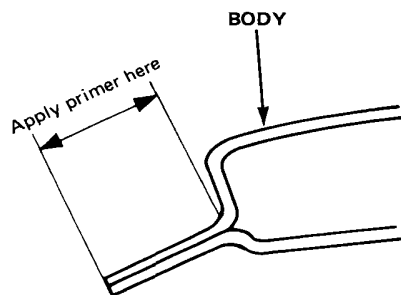
NOTE:

- Do not apply body primer to the glass, and do not get body and glass primer sponges mixed up.
- Never touch the primed surfaces with your hands. If you do, the adhesive may not bond to the glass properly, causing a leak after the windshield is installed.
- Keep water, dust, and abrasive materials away from the primed surface.

Coupe:



8. With a sponge, apply a light coat of body primer to the original adhesive remaining around the window opening flange. The glass should be installed 10 minutes after you apply the primer.



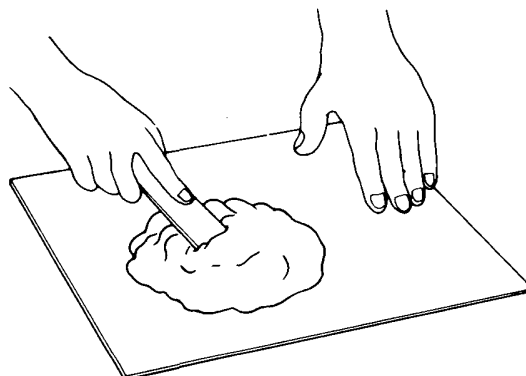
NOTE:

- Do not apply glass primer to the body, and be careful not to mix up glass and body primer sponges.
- Never touch the primed surfaces with your hands.
- Mask off the dashboard before painting the flange.

9. Thoroughly mix all the adhesive and hardener together on a glass or metal plate with a putty knife.

NOTE:

- Clean the plate with a sponge and alcohol before mixing.
- Follow the instructions that come with the adhesive.

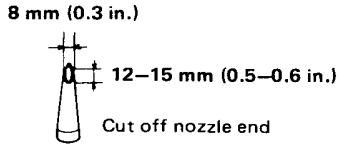


(cont'd)

Windshield

Installation (cont'd)

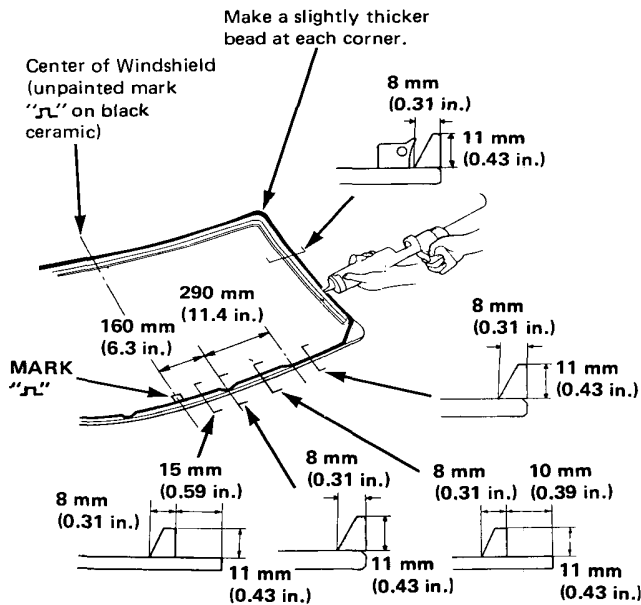
10. Before filling a cartridge, cut off the end of the nozzle at the angle shown.



11. Pack adhesive into the cartridge without air pockets, to ensure continuous delivery. Put the cartridge in a caulking gun, and run a bead of adhesive around the edge of the glass as shown.

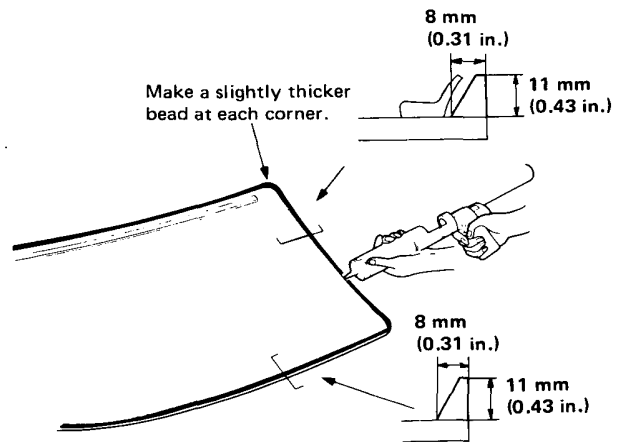
NOTE: Apply the adhesive within 30 minutes after applying the glass primer.

Coupe:

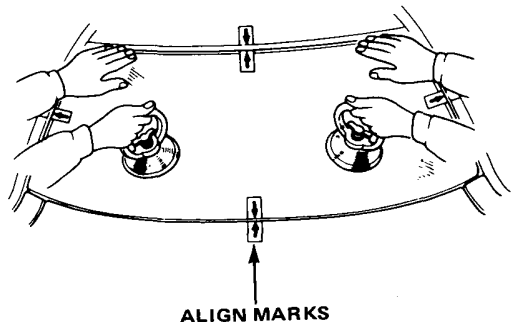


To prevent interference with the contour of the air scoop, run the bead of adhesive along the lower edge as shown.

2D H/B, 4D and 4D H/B:



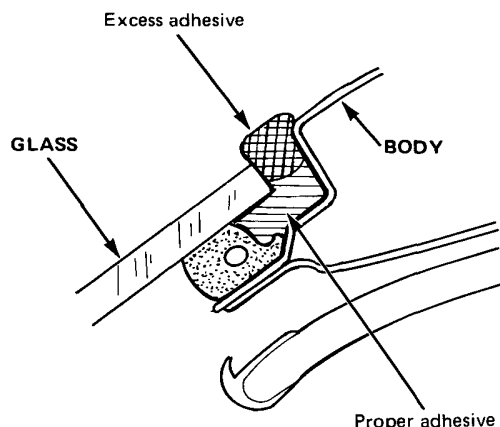
12. Use suction cups to hold the glass over the opening, align it with the marks made in step 4 and set it down on the adhesive. Lightly push on the glass until its edge is fully seated on the adhesive all the way around.



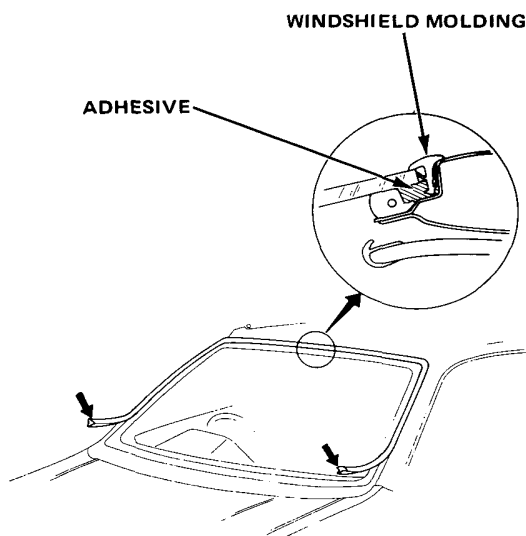


13. Scrape or wipe the excess adhesive off with a putty knife or gauze.

NOTE: Wipe with a soft rag or towel dampened with unleaded gasoline to remove adhesive from a painted surface or glass.



14. Install the windshield molding evenly on both sides. Be sure that adhesive fully contacts the attaching surface by checking the molding at points 100 mm (3.9 in.) apart all the way around.



NOTE: Wipe excess adhesive off with a soft rag or towel dampened with unleaded gasoline.

15. Let the molding air dry for about 5 minutes. Check that there are no gaps between the molding and the windshield or frame body all the way around. Seal any gaps in accordance with the instructions on page 22-40.

16. Spray water on the windshield 1–2 hours after installing the glass. Mark any leaks and let the windshield dry, then seal the leaking area with sealant.

NOTE:

- Do not squirt water on freshly applied adhesive.
- Drive the car slowly if it must be driven during the first 4 hours after the windshield has been installed.

17. Reassemble all removed parts.

NOTE:

- Check that the end of the molding is set under the air scoop on both sides.
- Install the interior mirror rubber damper after the adhesive has dried thoroughly.

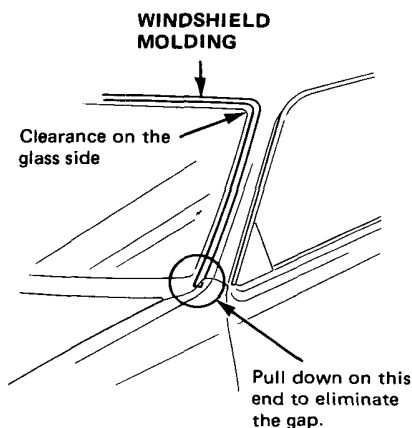
CAUTION: Do not drive the car on rough or uneven surfaces for at least 4 hours.

Windshield

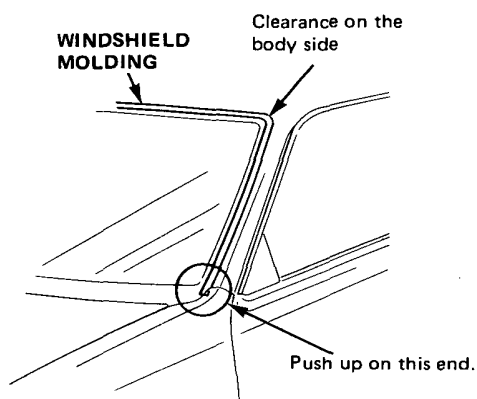
Sealing the Molding

Follow the procedures described below if there are gaps between the molding and windshield or frame body 5 minutes after the molding has been installed.

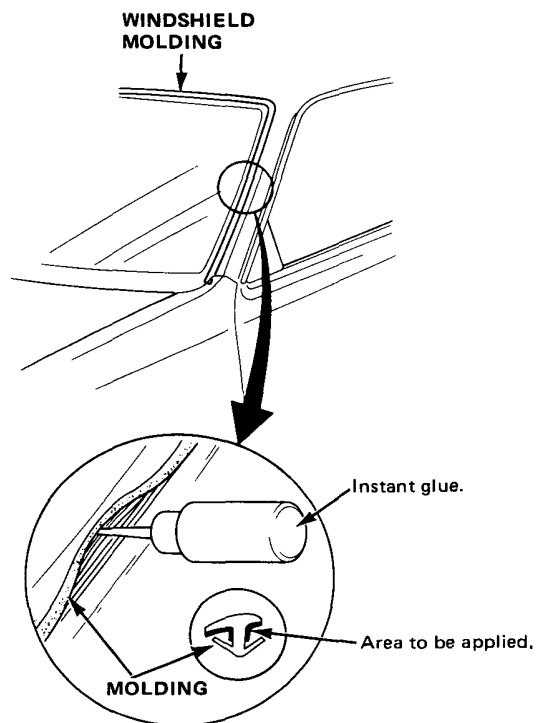
1. To seal a corner gap between the molding and glass:



2. To seal a corner gap between the molding and body.



3. To seal a molding gap in a straight area:



- Raise the molding at the area where gap exists; apply small amount of an instant glue to the area and hold the molding against the glass and/or frame body for at least 20 seconds.

CAUTION: Avoid "instant glue" contact with your skin. See a doctor immediately if it gets in your eyes. Avoid getting the glue on the car glass or body.

Rear Window

Removal



CAUTION:

- Wear gloves to remove and install the glass.
- Do not damage the defroster printed circuit.

1. To remove the rear window glass, first remove the:

Coupe:

- Tailgate trim panel (page 22-122).
- Rear spoiler (page 22-115).

2D H/B:

- Tailgate trim panel (page 22-123).
- Rear spoiler (page 22-116).
- Rear wiper (page 22-129).

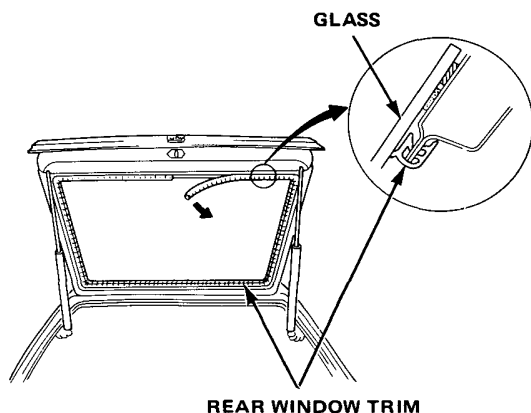
4D:

- Rear shelf (page 22-60).
- Rear roof trim (page 22-74).

4D H/B:

- Tailgate trim panel (page 22-123).
- Tailgate spoiler (page 22-116)
- Rear wiper (page 22-129).

2. Remove the rear window trim (except 4D)

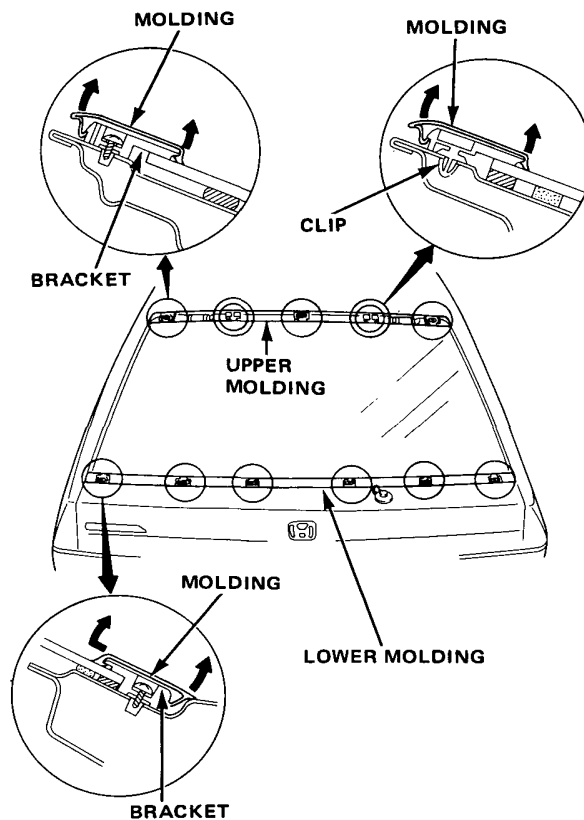


3. Disconnect the defroster leads, and remove their holders.

4. Remove the upper and lower moldings.

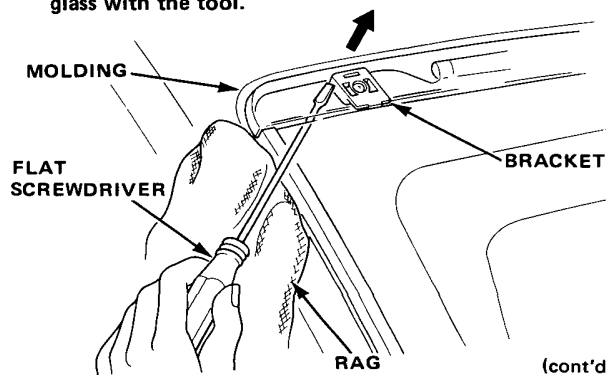
Coupe:

- Remove the upper and lower moldings, by releasing the clips and brackets at the locations shown.



- Lift the inside edge of the molding slightly, then slip a flat screwdriver to the side of clip or bracket, and push the edge of molding with the end of screwdriver, to release the moldings.

CAUTION: Be careful not to damage the body and glass with the tool.



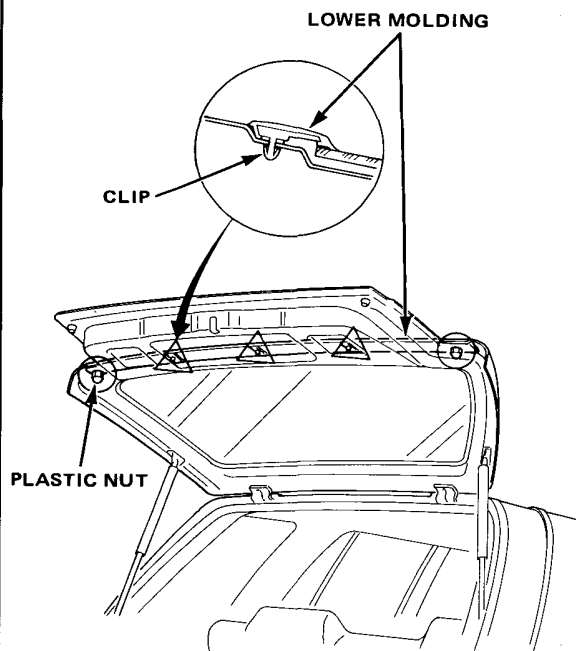
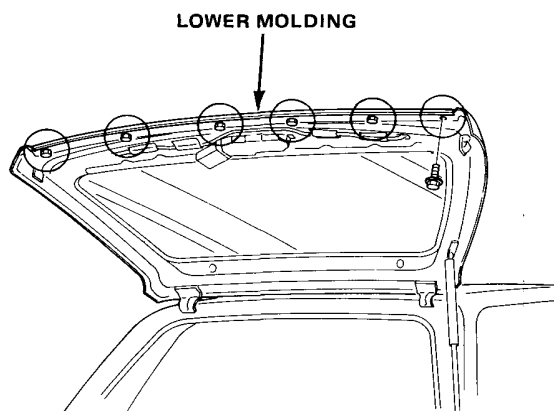
(cont'd)

Rear Window

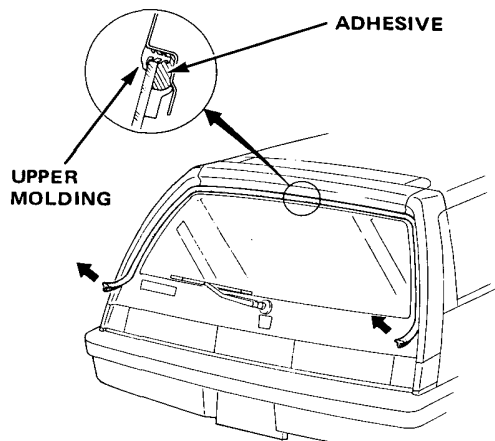
Removal (cont'd)

2D H/B and 4D H/B:

- Remove the lower molding by removing the bolts (2D H/B) or plastic nuts (4D H/B), and prying up the retainer clips (4D H/B).

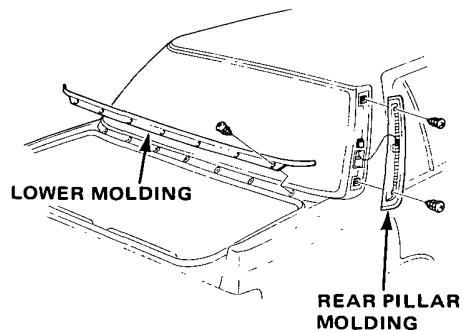


- Peel off the upper molding.

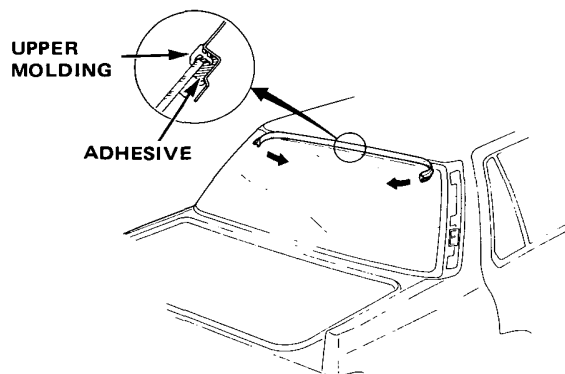


4D:

- Remove the rear pillar molding and the lower molding, by removing the screws.



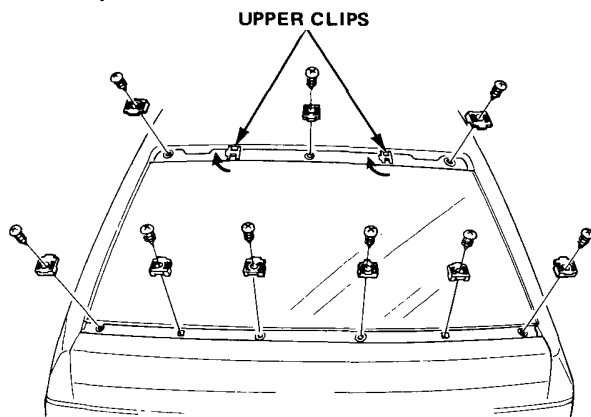
- Peel off the upper molding.



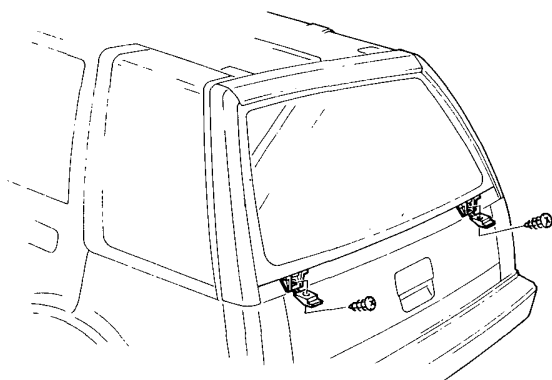


5. Remove the screws and all the brackets. Then, on the coupe, turn the 2 upper clips 90°.

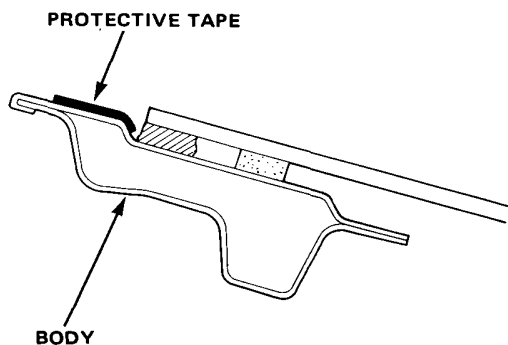
Coupe:



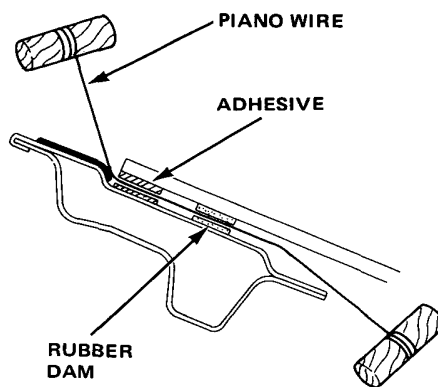
4D H/B:



6. Apply protective tape along the edge of the body next to the glass as shown.

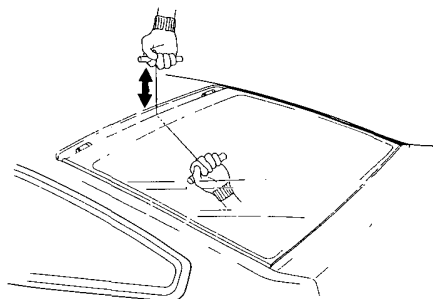


7. Using an awl, make a hole through the glass adhesive from inside the car. Push piano wire through the hole and wrap each end around a piece of wood.



8. With a helper on the outside, pull the wire back and forth in a sawing motion and carefully cut through the adhesive around the entire glass.

CAUTION: Hold the piano wire as close to the glass as possible to prevent damage to the body.



9. Cut the rubber spacers away from body with a knife; they are cemented in place.

NOTE: Replace the rubber spacers with new ones whenever the glass has been removed.

Rear Window

Installation

1. Scrape the old adhesive smooth with a knife, to a thickness of about 2 mm (0.08 in) on the bonding surface around the entire window flange.

NOTE:

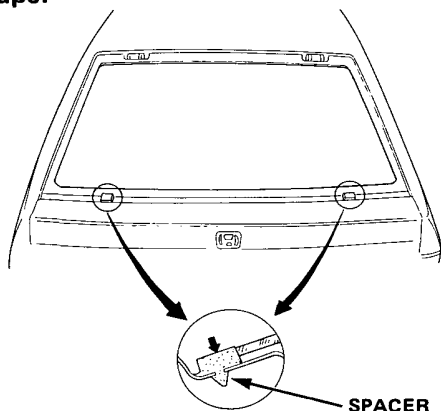
- Do not scrape down to the painted surface of the body; damaged paint will interfere with proper bonding.
- Remove all traces of the rubber spacer material from the body.
- Mask off surrounding surfaces before painting.

2. Clean the body bonding surface with a sponge dampened in alcohol.

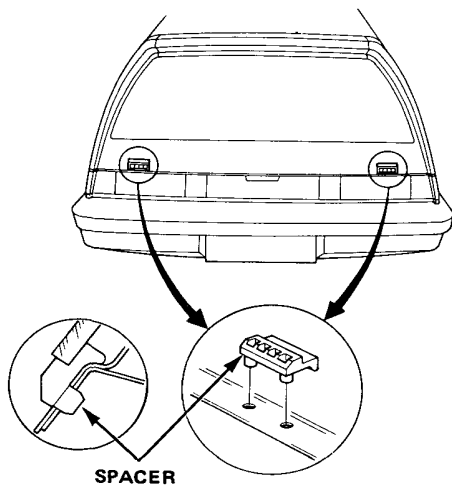
NOTE: After cleaning, keep oil, grease or water from getting on the surface.

3. Install the spacers as shown.

Coupe:

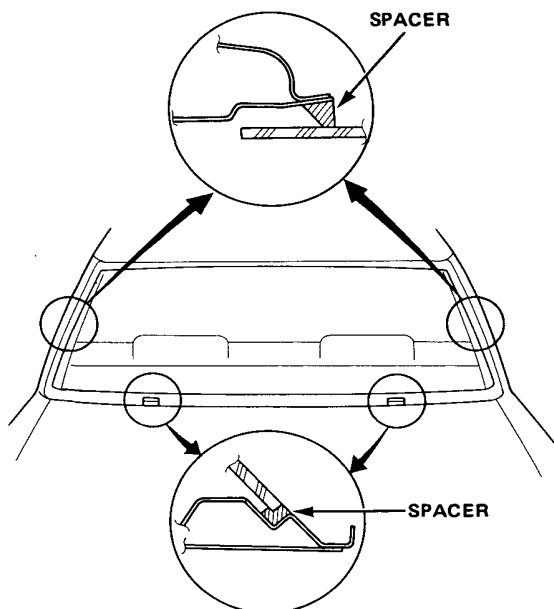


2D H/B:

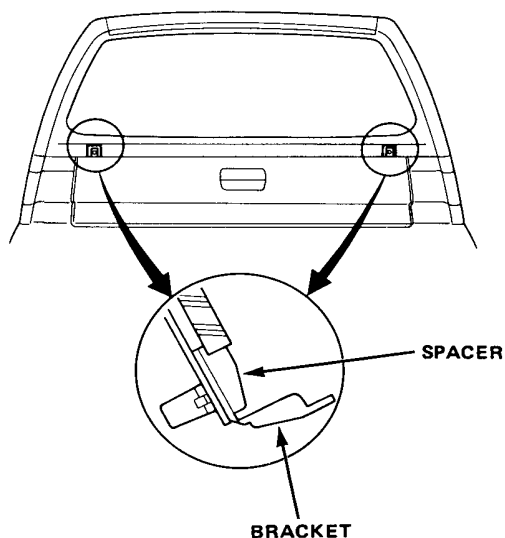


4D:

- Peel the lining off the spacer, install the spacers by pressing them firmly.

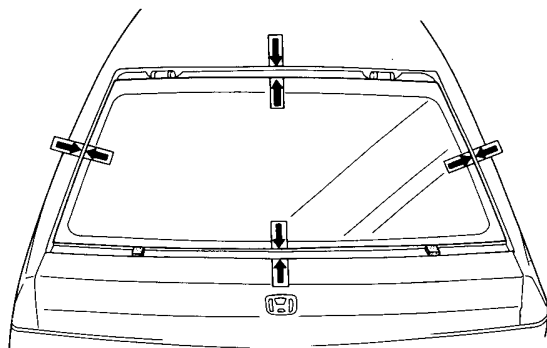


4D H/B:





4. Set a new window upright on the spacers, and center it in the opening. Mark the location by marking lines across the glass and body with a grease pencil at the four points shown.

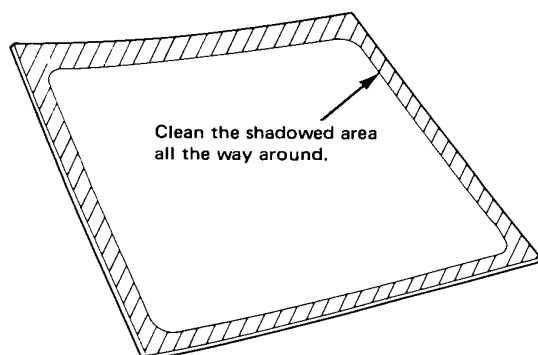


ALIGNMENT MARKS

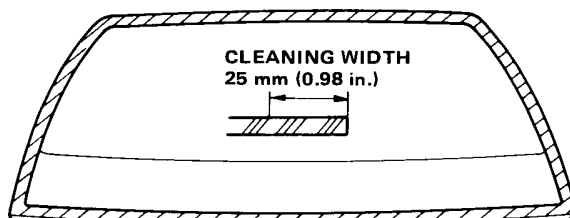
5. If the glass is to be reinstalled, use a putty knife to scrape off all traces of old adhesive, then clean the glass surface with alcohol where new adhesive is to be applied.

NOTE: Make sure the bonding surface is kept free of water, oil and grease.

Coupe:



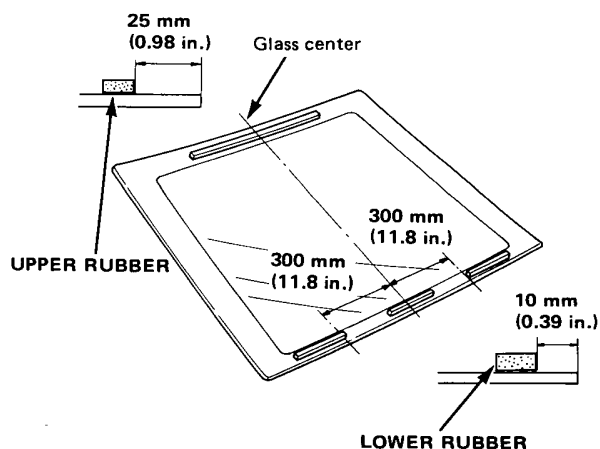
2D H/B, 4D, and 4D H/B:



6. Glue the rubber dam to the inside face of the windshield as shown, to contain the adhesive during installation.

NOTE: Be careful not to touch the glass where adhesive will be applied.

Coupe:

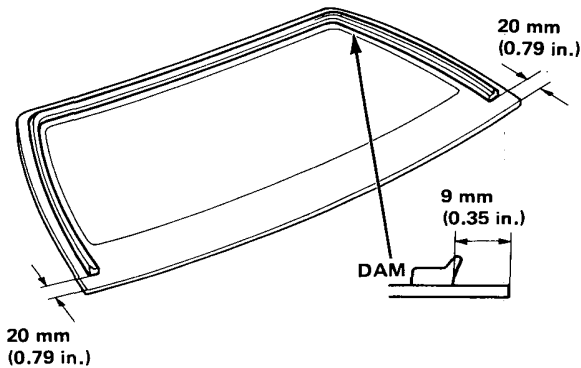


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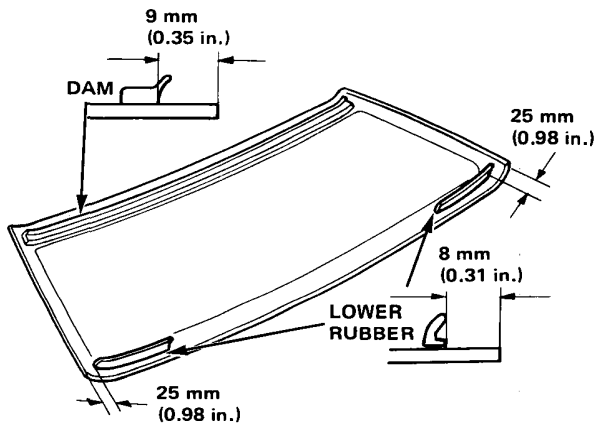
Rear Window

Installation (cont'd)

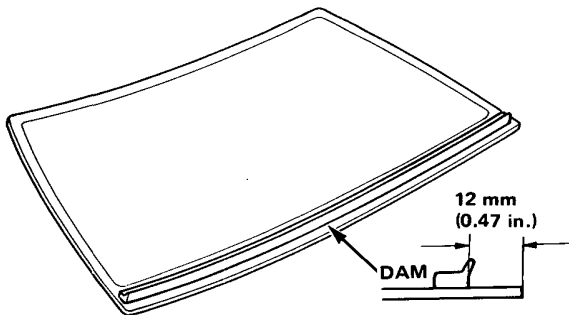
2D H/B:



4D:



4D H/B:

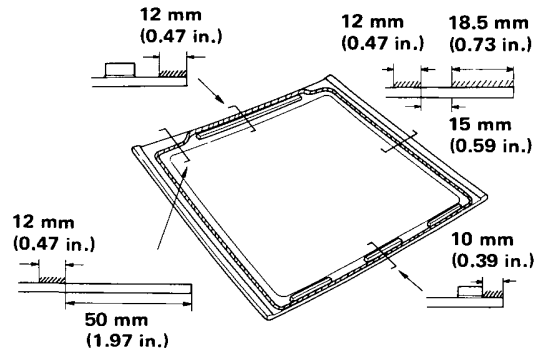


- With a sponge, apply a light coat of glass primer around the edge of the glass as shown, then lightly wipe with gauze or cheesecloth.

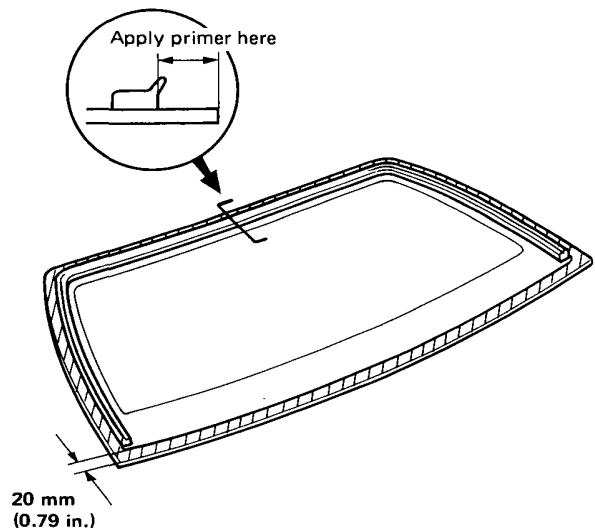
NOTE:

- Do not apply body primer to the glass, and do not get body and glass primer sponges mixed up.
- Never touch the primed surfaces with your hands. If you do, the adhesive may not bond to the glass properly, causing a leak after the glass is installed.
- Keep water, dust, and abrasive materials away from the primed surface.

Coupe:

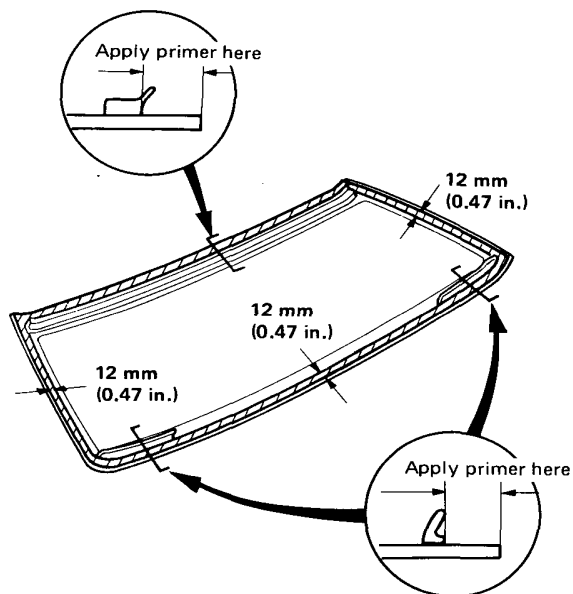


2D H/B:

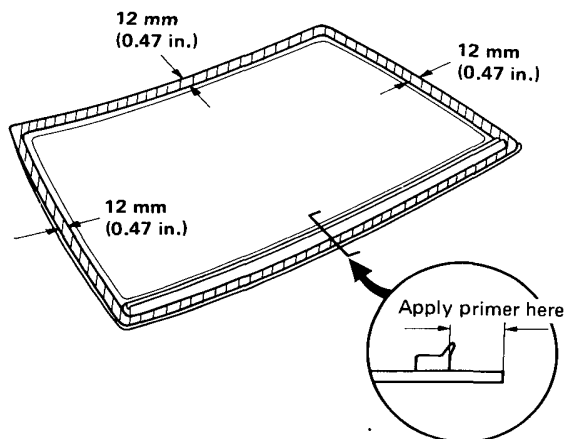




4D:

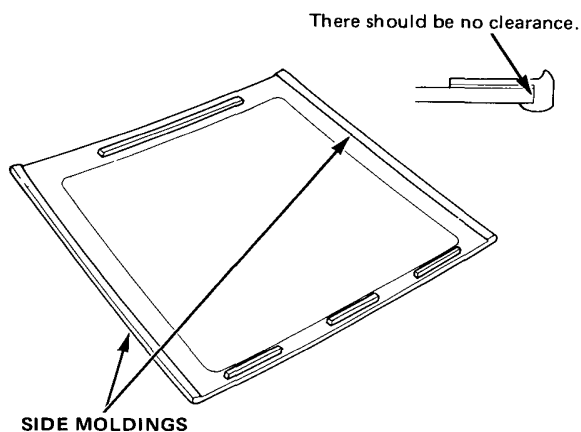


4D H/B:



8. For Coupe only, peel the lining from the side moldings after the glass primer has dried, and install them on the glass as shown.

NOTE: Be careful not to touch the glass where adhesive will be applied.

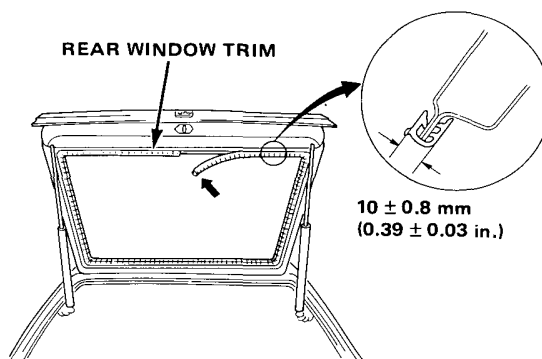


9. Install the rear window trim in the frame (except 4D).

NOTE:

- Install the rear window trim with the wide end on the interior side.
- When attaching the rear window trim, make sure the thickness is even all the way around.

Coupe:

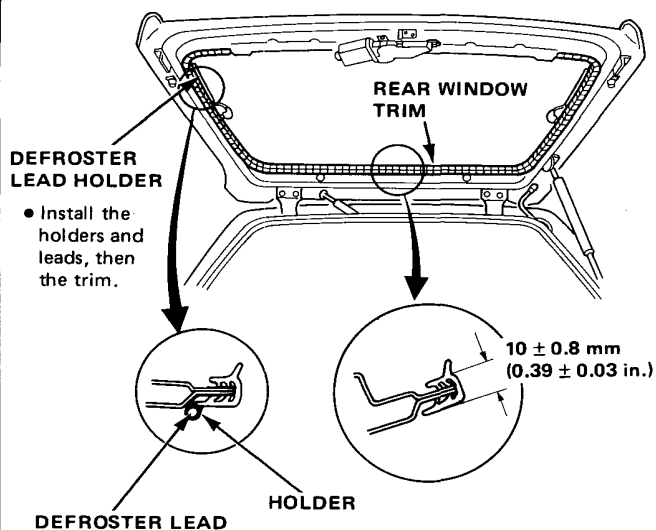


(cont'd)

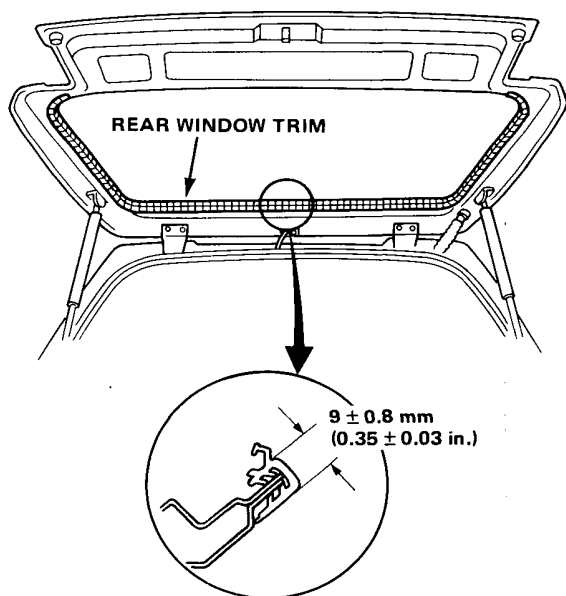
Rear Window

Installation (cont'd)

2D H/B:



4D H/B:

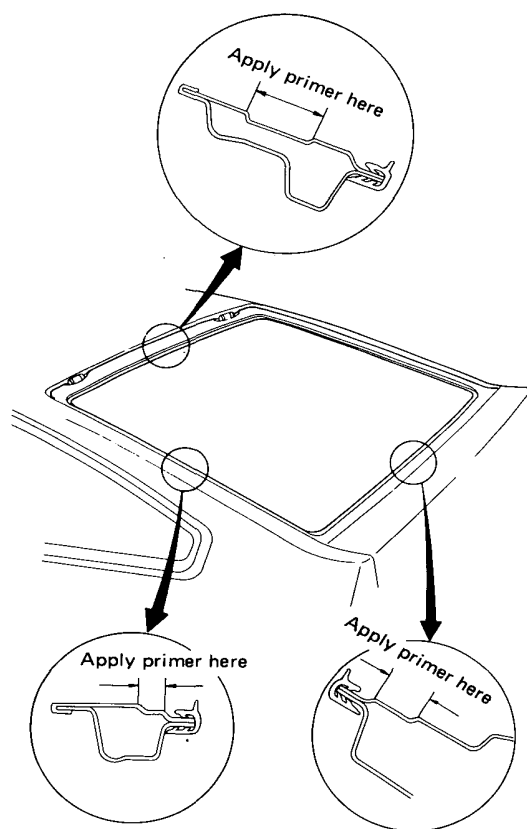


10. With a sponge, apply a light coat of body primer to the original adhesive remaining around the window opening flange. The glass should be installed 10 minutes after you apply the primer.

NOTE:

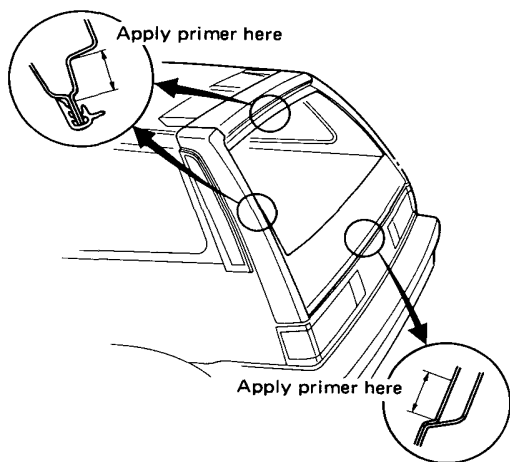
- Do not apply glass primer to the body, and be careful not to mix up glass and body primer sponges.
- Never touch the primed surfaces with your hands.

Coupe:

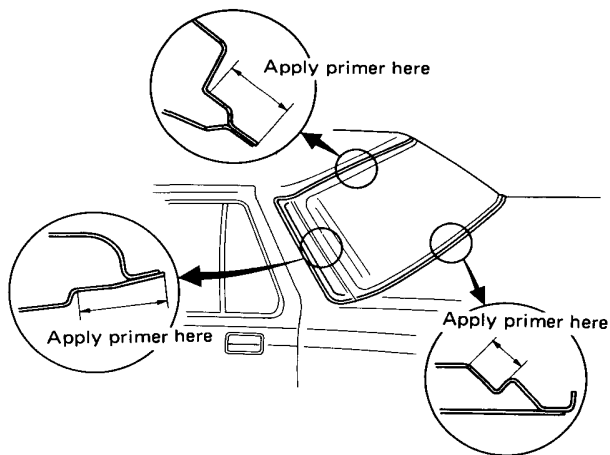




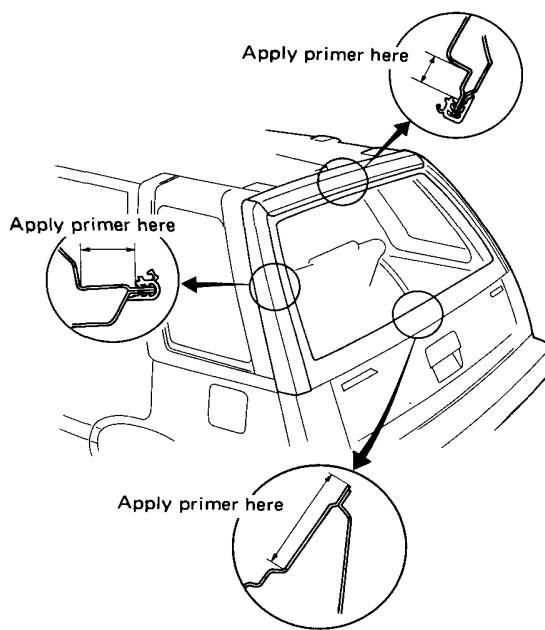
2D H/B:



4D:



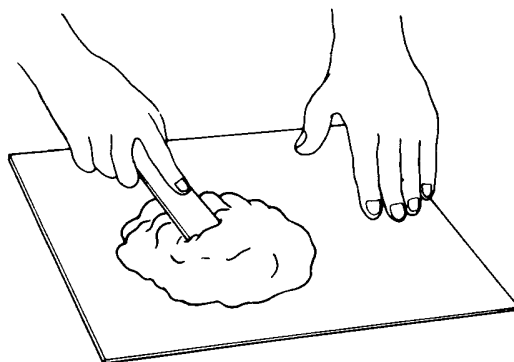
4D H/B:



11. Thoroughly mix all the adhesive and hardener together on a glass or metal plate with a putty knife.

NOTE:

- Clean the plate with a sponge and alcohol before mixing.
- Follow the instructions that come with the adhesive.

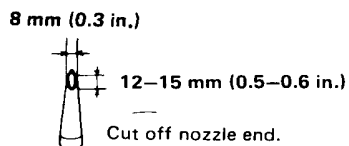


(cont'd)

Rear Window

Installation (cont'd)

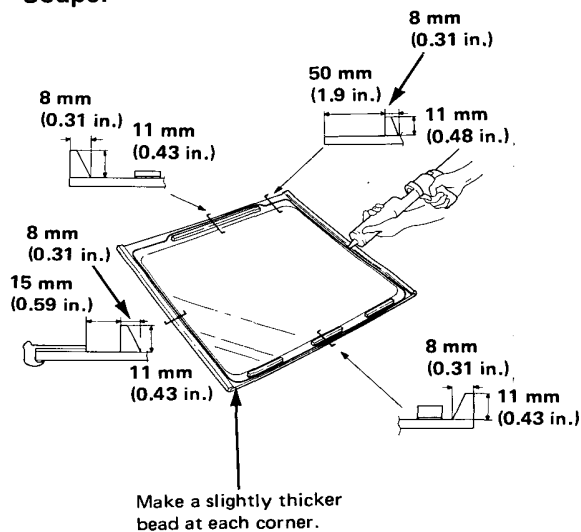
12. Before filling a cartridge, cut off the end of the nozzle at the angle shown.



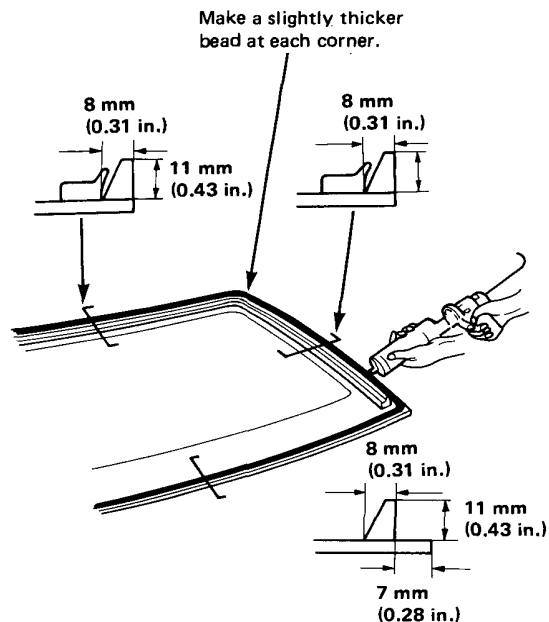
13. Pack adhesive into the cartridge without air pockets, to ensure continuous delivery. Put the cartridge in a caulking gun, and run a bead of adhesive around the edge of the glass as shown.

NOTE: Apply the adhesive within 30 minutes after applying the glass primer.

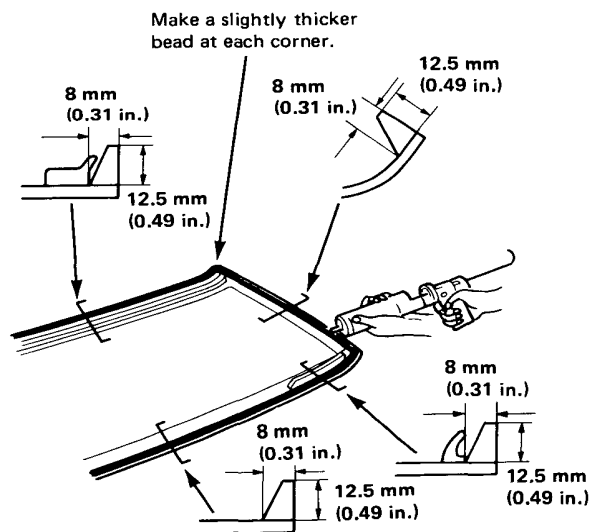
Coupe:



2D H/B:

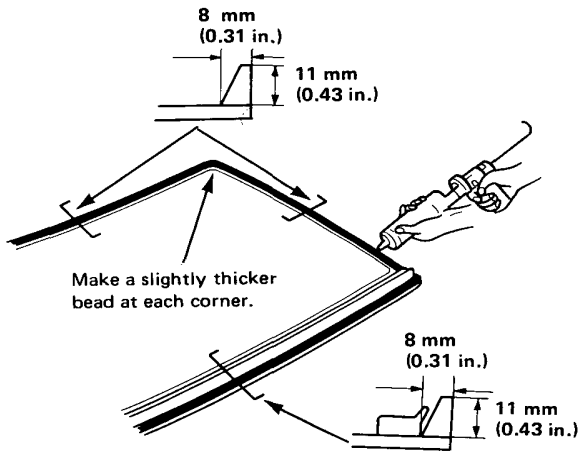


4D:

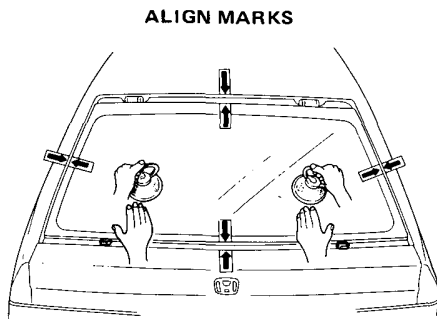




4D H/B:

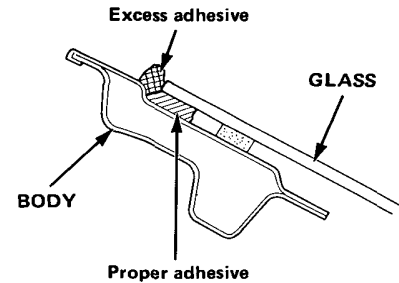


14. Use suction cups to hold the glass over the opening, align it with the marks made in step 4 and set it down on the adhesive. Lightly push on the glass until its edge is fully seated on the adhesive all the way around.

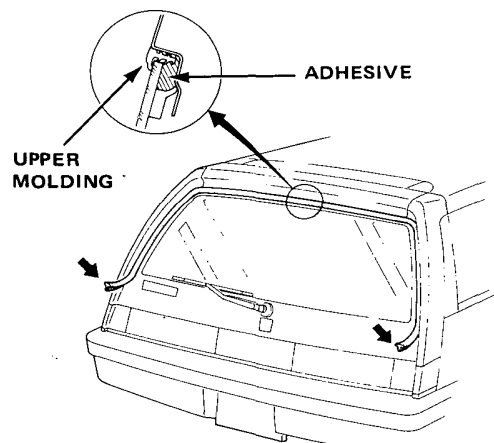


15. Scrape or wipe the excess adhesive off with a putty knife or gauze.

NOTE: Wipe with a soft rag or towel dampened with unleaded gasoline to remove adhesive from a painted surface or glass.



16. Install the upper molding evenly on both sides. Be sure that adhesive fully contacts the attaching surface by checking the molding at points 100 mm (3.9 in.) apart all the way around (except coupe).



NOTE: Wipe excess adhesive off with a soft rag or towel dampened with unleaded gasoline.

(cont'd)

Rear Window

Installation (cont'd)

17. Let the molding air dry for about 5 minutes. Check that there are no gaps between the molding and the glass or frame body all the way around. Seal any gaps in accordance with the instructions described in page 22-40.

18. Secure the glass by installing the brackets (see page 22-43).

19. Spray water on the windshield 1–2 hours after installing the glass. Mark any leaks and let the windshield dry, then seal leaking area with sealant.

NOTE:

- Do not squirt water on freshly applied adhesive.
- Drive the car slowly if it must be driven during the first 4 hours after the glass has been installed.

20. Install the moldings in the reverse order of removal (see pages 22-41 and 42).

21. Install the defroster leads and their holders (except 2D H/B).

NOTE: For the Coupe, to secure the defroster lead holders, apply a small amount of adhesive before installing.

22. Reassemble all removed parts.

CAUTION: Do not drive the car on rough or uneven surfaces for at least 4 hours.

Quarter Glass (Coupe and 4D H/B)

Removal

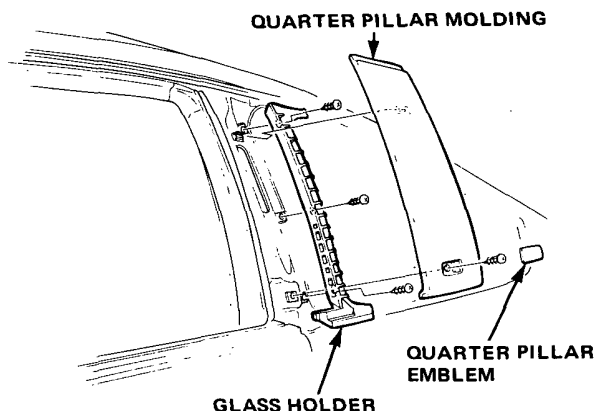
1. To remove the quarter glass, first remove the quarter window trim.

2. Remove the quarter pillar molding as follows.

Coupe:

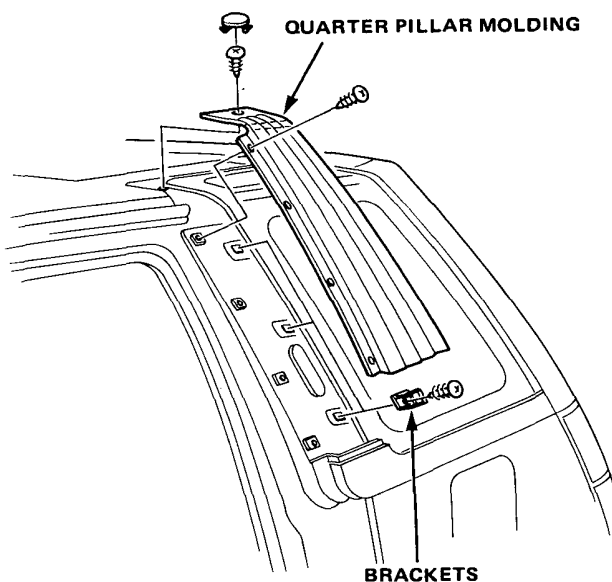
- Pry off the quarter pillar emblem with a screwdriver, then remove the screw. Remove the pillar molding by sliding toward the quarter window. Then remove the screws and glass holder.

CAUTION: Be careful not to damage the body and glass by sliding the molding.



4D H/B:

- Remove the screws and quarter pillar molding, then the brackets.



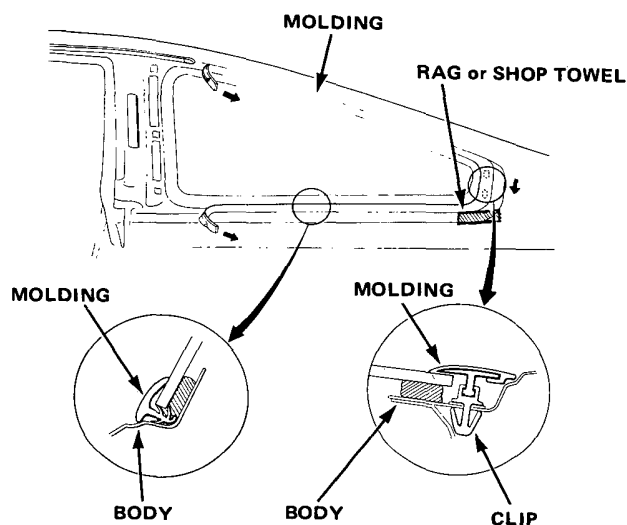


3. Remove the molding as follows.

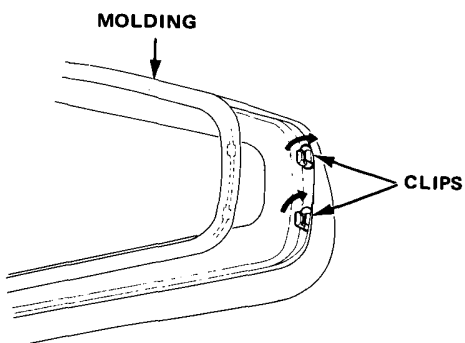
Coupe:

- Pry the molding off the body and glass by pulling it as shown. To release the molding clips, pull down on the molding.

NOTE: Protect the body finish with a rag or shop towel when pulling down on the molding to release the clips.

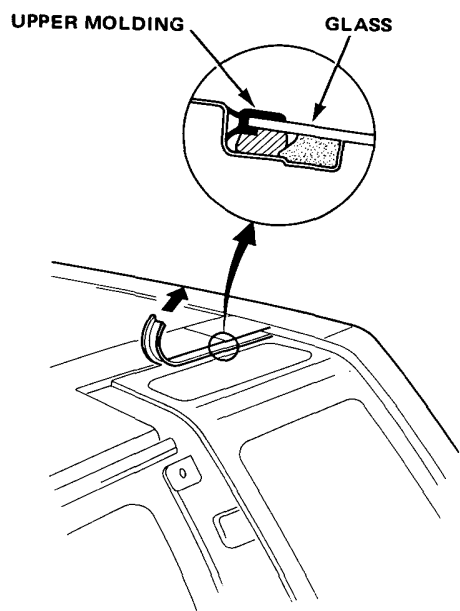


- For replacement, the 2 clips can be removed by turning them 90°.



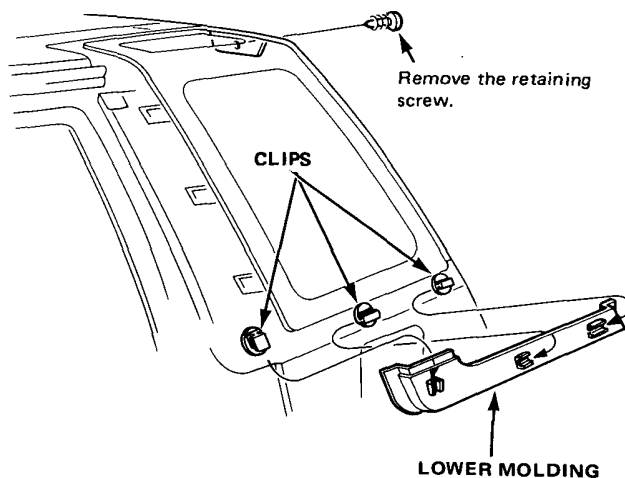
4D H/B:

- Peel the upper molding off the glass.



- To remove the lower molding, first carefully slide the front of it downward. Then slide it forward to free it from the other clips.

CAUTION: Be careful not to damage the body and glass by sliding the molding pieces.



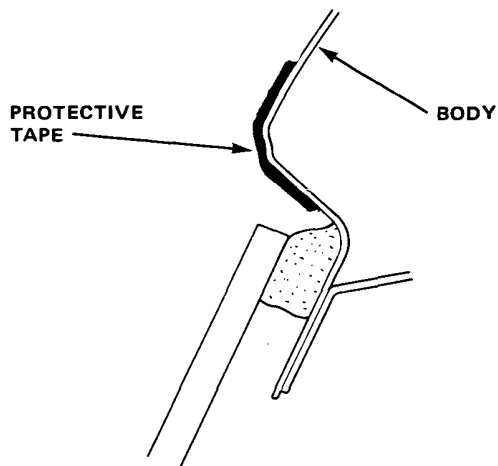
- For replacement, the lower clips can be removed by turning them 90°.

(cont'd)

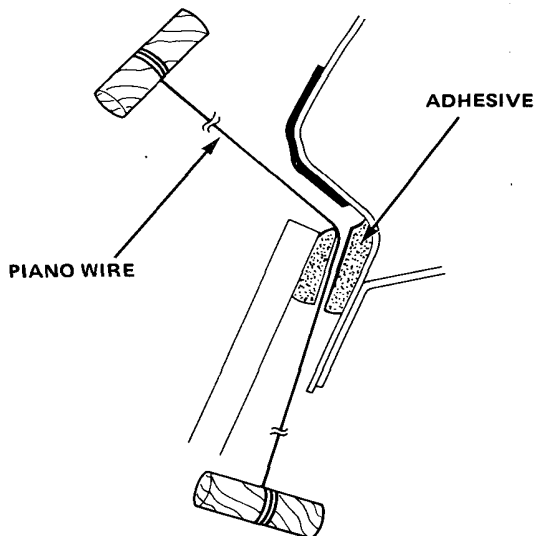
Quarter Glass (Coupe and 4D H/B)

Removal (cont'd)

4. Apply protective tape along the edge of the body next to the glass as shown.

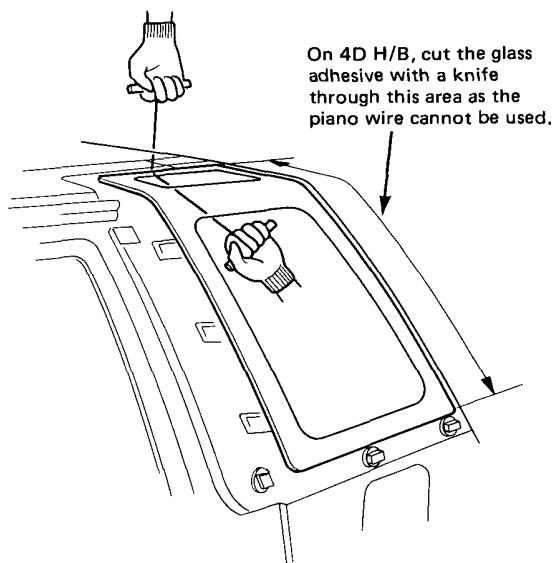


5. Using an awl, make a hole through the glass adhesive from inside the car. Push piano wire through the hole and wrap each end around a piece of wood.



6. With a helper on the outside, pull the wire back and forth in a sawing motion and carefully cut through the adhesive around the entire glass.

CAUTION: Hold the piano wire as close to the glass as possible to prevent damage to the body.



7. Cut the rubber spacers away from body with a knife; they are cemented in place.

NOTE: Replace the rubber spacers with new ones whenever the glass has been removed.



Installation

1. Scrape the old adhesive smooth with a knife, to a thickness of about 2 mm (0.08 in.) on the bonding surface around the entire window glass flange.

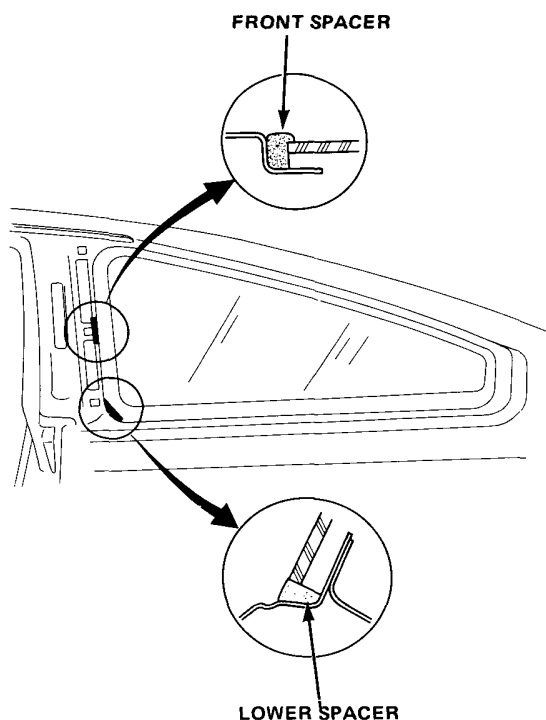
NOTE:

- Do not scrape down to the painted surface of the body; damaged paint will interfere with proper bonding.
- Remove all traces of the rubber spacer material from the body.
- Mask off surrounding surfaces before painting.

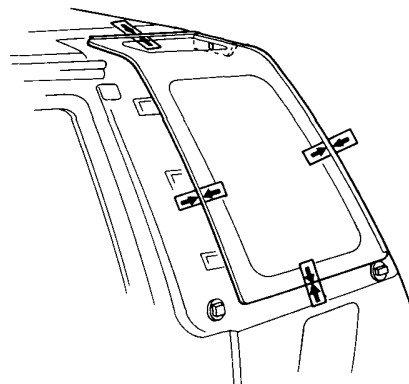
2. Clean the body bonding surface with a sponge dampened in alcohol.

NOTE: After cleaning, keep oil, grease or water from getting on the surface.

3. Peel the lining off each spacer, then install the spacers by pressing them firmly into place at the locations shown. (Coupe only)



4. Set a new glass on the spacers, and center it in the opening. Mark the location by marking lines across the glass and body with a grease pencil at the four points shown.

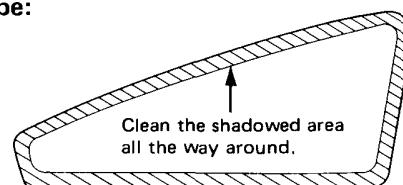


ALIGNMENT MARKS

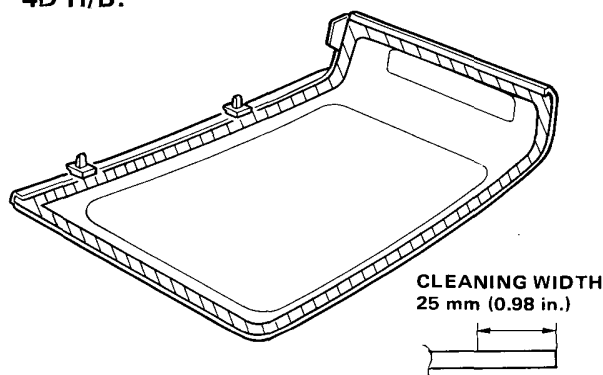
5. If the glass is to be reinstalled, use a putty knife to scrape off all traces of old adhesive, then clean the glass surface with alcohol where new adhesive is to be applied.

NOTE: Make sure the bonding surface is kept free of water, oil and grease.

Coupe:



4D H/B:



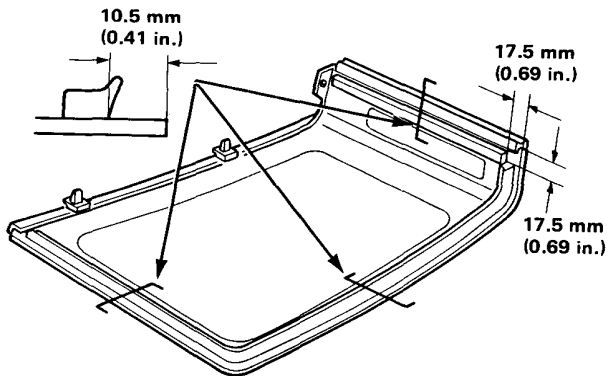
(cont'd)

Quarter Glass (Coupe and 4D H/B)

Installation (cont'd)

6. Glue the rubber dam to the inside face of the glass as shown, to contain the adhesive during installation. (4D H/B only).

NOTE: Be careful not to touch the glass where adhesive will be applied.

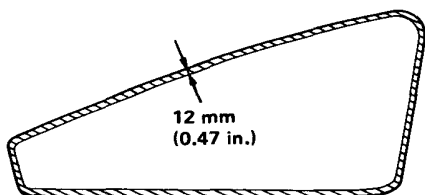


7. With a sponge, apply a light coat of glass primer around the edge of glass as shown, then lightly wipe it off with gauze or cheesecloth.

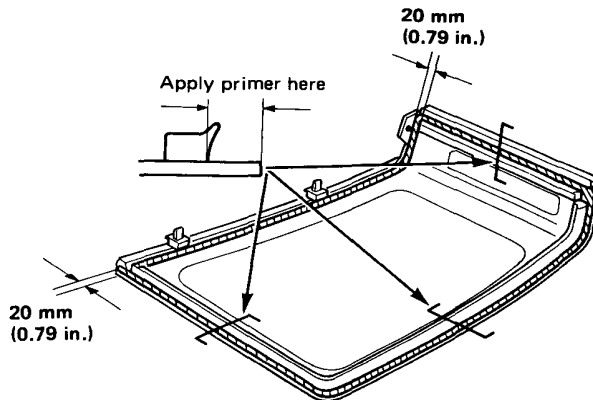
NOTE:

- Do not apply body primer to the glass, and do not get body and glass primer sponges mixed up.
- Never touch the primed surfaces with your hands. If you do, the adhesive may not bond to the glass properly, causing a leak after the glass is installed.
- Keep water, dust, and abrasive materials away from the primed surface.

Coupe:

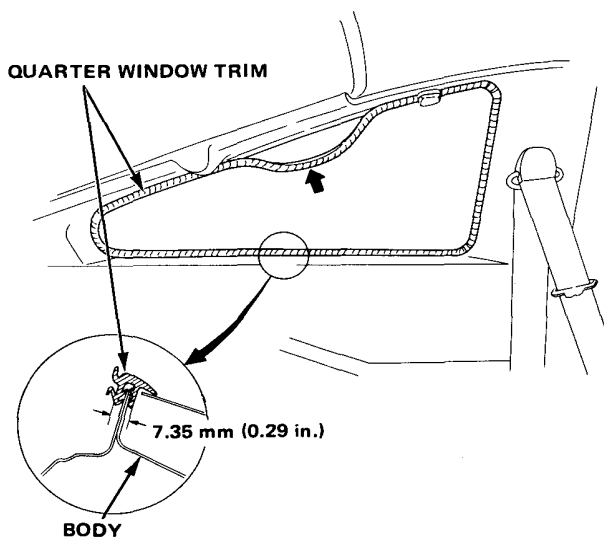


4D H/B:



8. Install the quarter window trim. (Coupe only)

NOTE: When attaching the trim, make sure the thickness is evenly 7.35 mm (0.29 in.) all the way around.



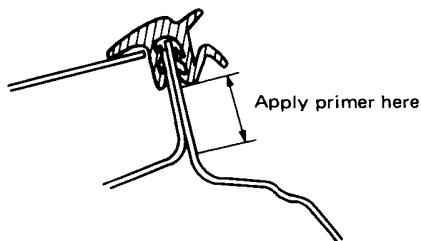


9. With a sponge, apply a light coat of body primer to the original adhesive remaining around the window opening flange. The glass should be installed 10 minutes after you apply the primer.

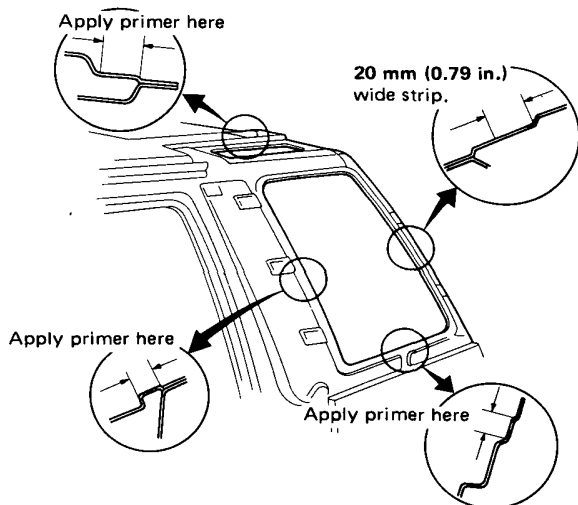
NOTE:

- Do not apply glass primer to the body, and be careful not to mix up glass and body primer sponges.
- Never touch the primed surfaces with your hands.

Coupe:



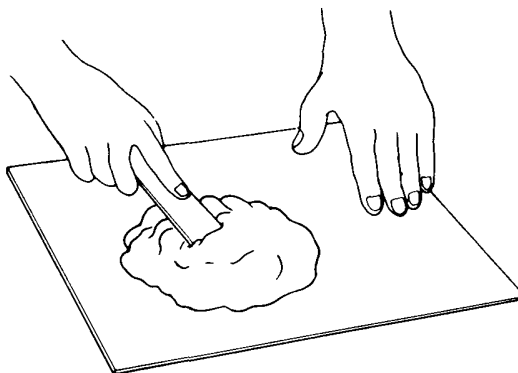
4D H/B:



10. Thoroughly mix all the adhesive and hardener together on a glass or metal plate with a putty knife.

NOTE:

- Clean the plate with a sponge and alcohol before mixing.
- Follow the instructions that come with the adhesive.



11. Before filling a cartridge, cut off the end of the nozzle at the angle shown.

8 mm (0.3 in.)



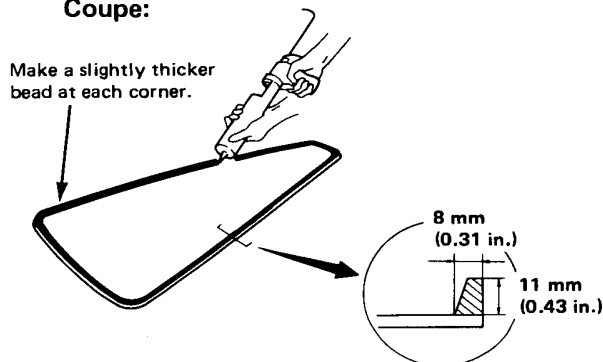
12–15 mm (0.5–0.6 in.)

Cut off nozzle end.

12. Pack adhesive into the cartridge without air pockets, to ensure continuous delivery. Put the cartridge in a caulking gun, and run a bead of adhesive around the edge of the glass as shown.

NOTE: Apply the adhesive within 30 minutes after applying the glass primer.

Coupe:

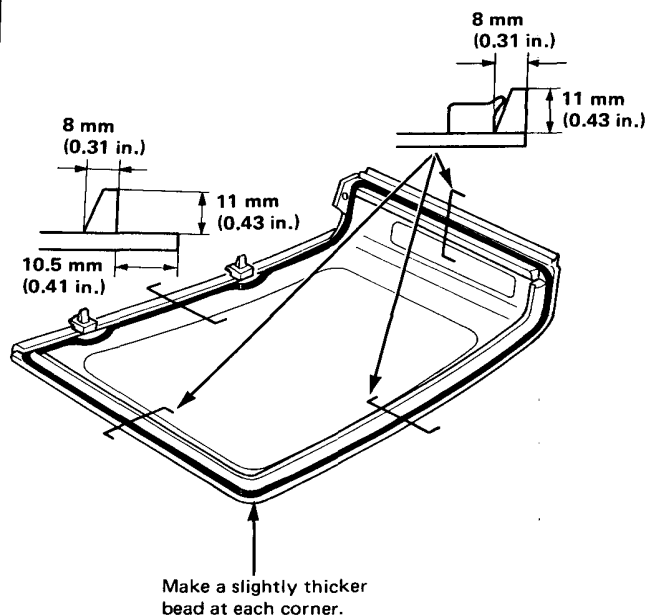


(cont'd)

Quarter Glass (Coupe and 4D H/B)

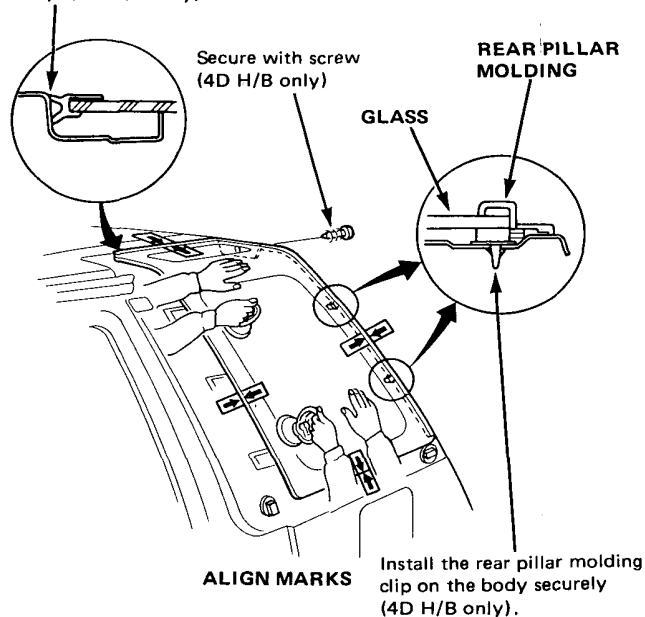
Installation (cont'd)

4D H/B:



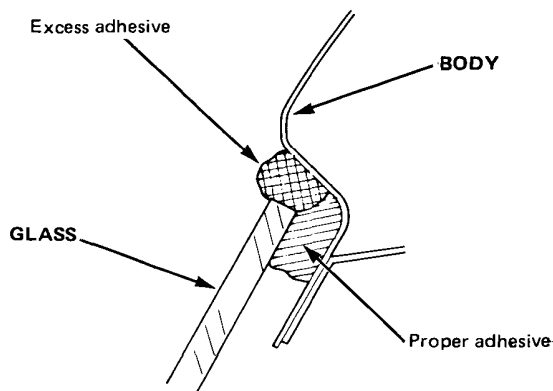
13. Use suction cups to hold the glass over the opening, align it with the marks made in step 4 and set it down on the adhesive. Lightly push on the glass until its edge is fully seated on the adhesive all the way around.

There should exit no clearance between the upper molding and body. (4D H/B only)

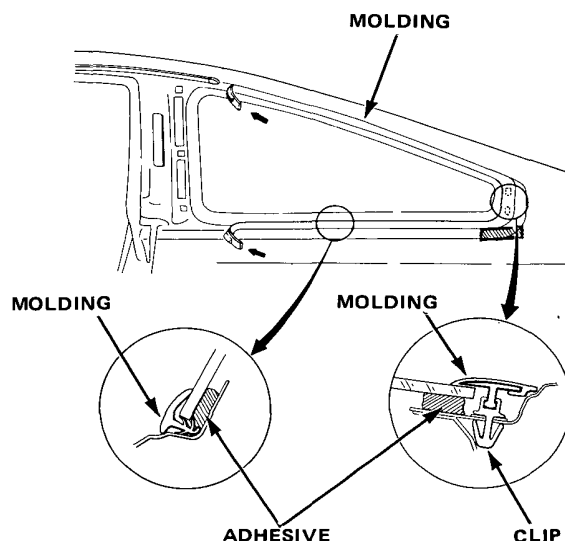


14. Scrape or wipe the excess adhesive off with a putty knife or gauze.

NOTE: Wipe with a soft rag or towel dampened with unleaded gasoline to remove adhesive from a painted surface or glass.



15. Install the clips on the molding, then install the molding. Be sure that adhesive fully contacts the attaching surface by checking the molding at points 100 mm (3.9 in.) apart all the way around. (Coupe only)



NOTE: Wipe excess adhesive off with a soft rag or towel dampened with unleaded gasoline.

Quarter Glass (2D H/B)



Replacement

16. Let the molding air dry for about 5 minutes. Check that there are no gaps between the molding and the glass or frame body all the way around. Seal any gaps in accordance with the instructions described in page 22-40. (for Coupe only)

17. Secure the glass by installing the:
Coupe: Glass holder (see page 22-52).
4D H/B: Brackets (see page 22-52).

NOTE: On Coupe, check that the ends of the molding are secured under the glass holder.

18. Spray water on the quarter glass 1–2 hours after installing the glass. Mark any leaks and let the windshield dry, then seal leaking area with sealant.

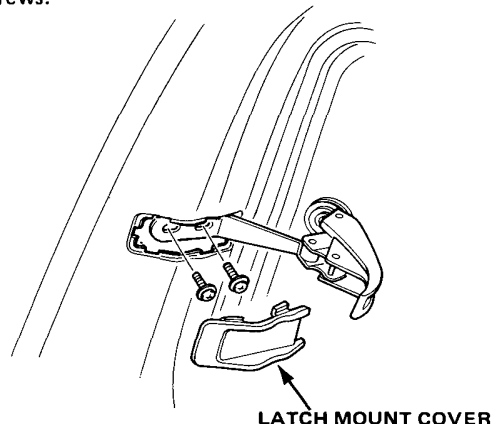
NOTE:

- Do not squirt water on freshly applied adhesive.
- Drive the car slowly if it must be driven during the first 4 hours after the quarter glass has been installed.

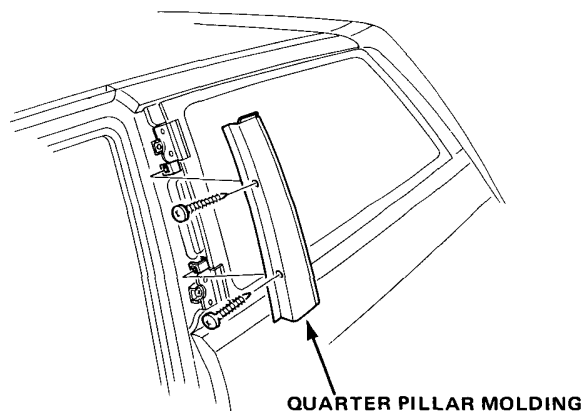
19. On the 4D H/B, attach the 3 clips to the lower molding then push it into the clip holes in the body and attach the pillar molding over it. On the Coupe, attach the pillar molding onto the glass holder (see pages 22-52 and 53).

CAUTION: Do not drive the car on rough or uneven surfaces for at least 4 hours.

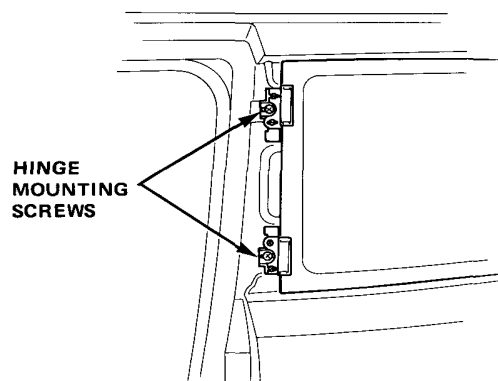
1. Pry the latch mount cover out and then remove the screws.



2. Remove the screws and the quarter pillar molding.



3. Remove the quarter glass hinge mounting screws, and then the glass.

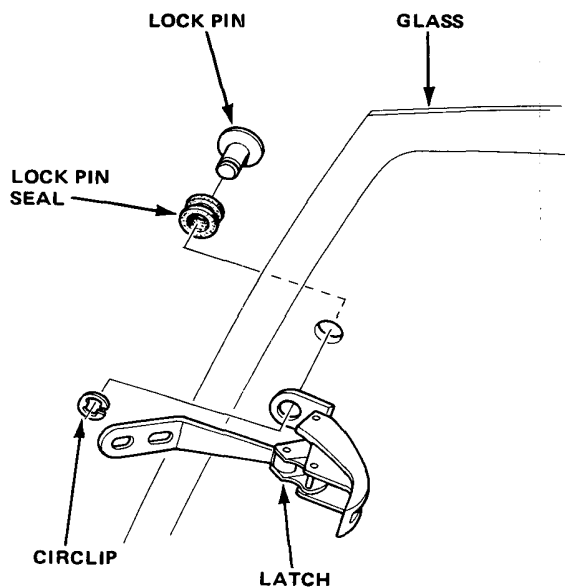


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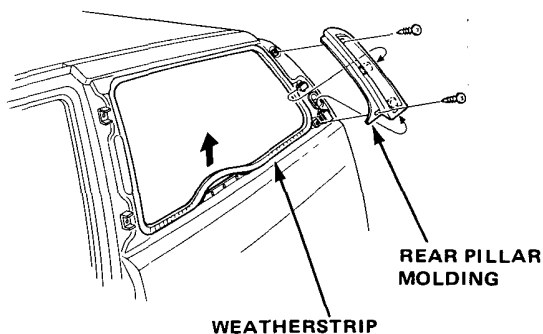
Quarter Glass (2D H/B)

Replacement (cont'd)

4. Remove the circlip with a screwdriver, then remove the latch.



5. If necessary, pull off the weatherstrip and remove the rear pillar molding.



6. Install in the reverse of removal. Check for proper glass fit when closed after installation.

7. To adjust, remove the quarter pillar molding, loosen the quarter glass hinge mount screw and move the glass back and forth. Adjust so that the latch works smoothly, and the glass closes securely. Check for proper contact between the glass and weatherstrip at the rear edge.

